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HEALTH IMAGING

ILLUSTRATED PARTS LIST
for the
Kodak X-Omat 3000 RA INTEGRATED PROCESSOR
Service Code: 3466
in a
Kodak X-Omat MULTILOADER 7000
Service Code: 3444

Kodak Home Page on Internet

Tech Bulletin on Intranet

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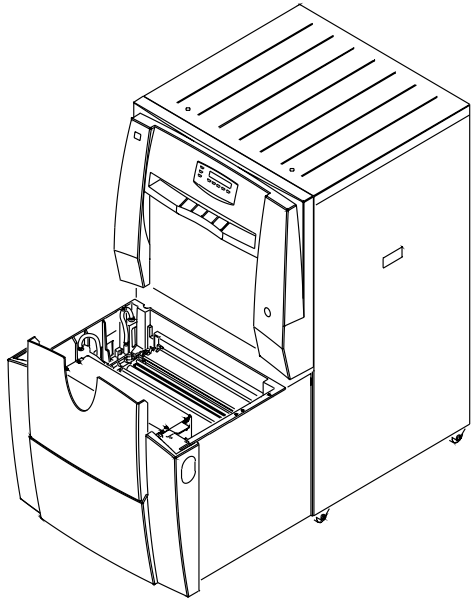
Important
Qualified personnel must repair this equipment.



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This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

Note

Quantities listed for rack parts represent quantities for the entire rack.

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Section 1: Illustrated Parts List

Figure 1 Covers and Panels

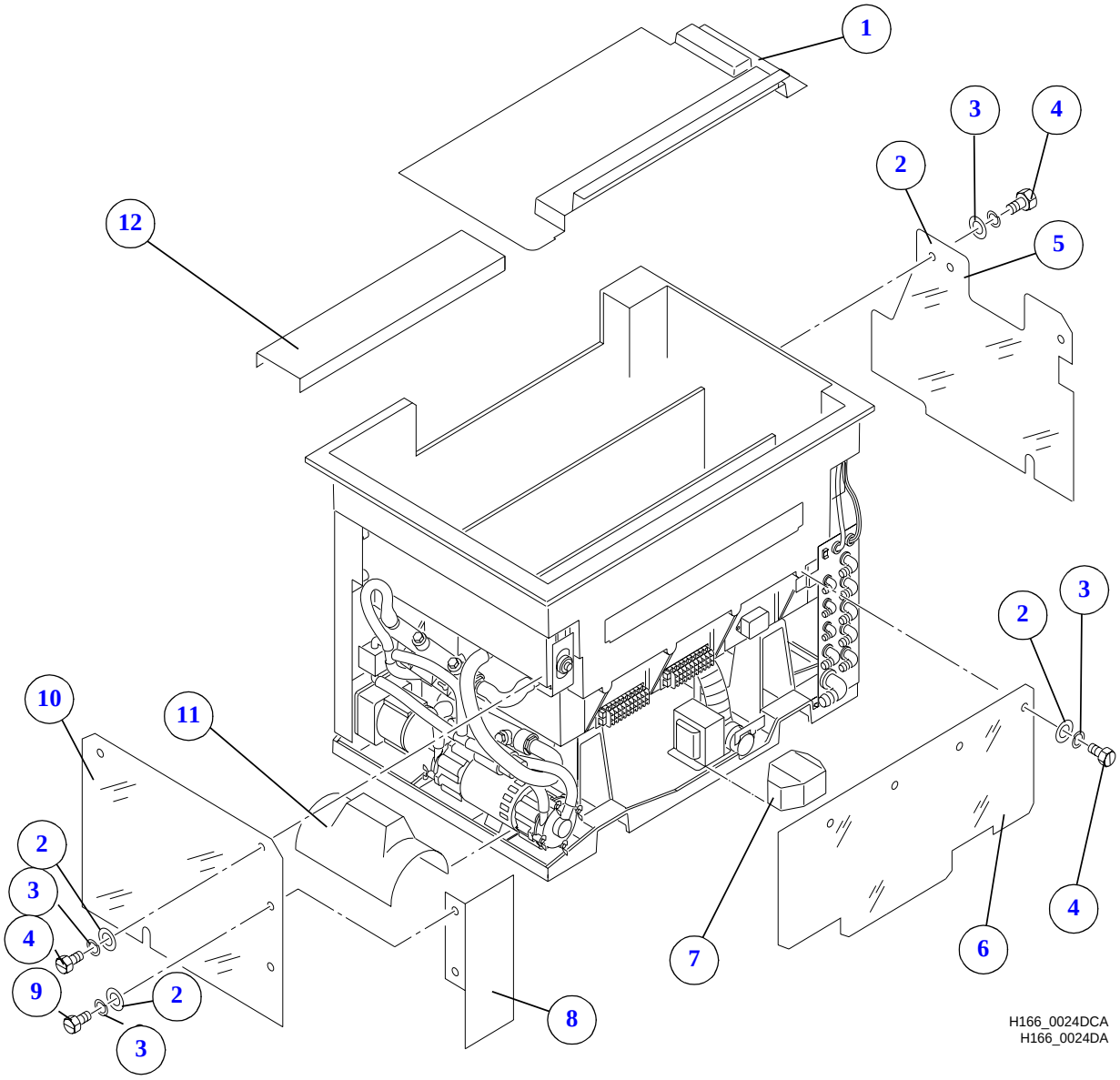

Figure 1 Covers and Panels

Item	Part No.	Description	Qty.	Notes
1	8B7357	Cover - Wet Section	1	
2	852799	Washer	11	
3	852961	Lock Washer	11	
4	619284	Screw	9	
5	9B8259	Cover - Safety, Non-Drive Side	1	
6	914906	Cover - Safety, Feed End	1	
7	5B6883	Cover - Autotransformer	1	
8	914700	Bracket - Safety Panel	1	
9	187235	Screw	2	
10	914903	Cover - Safety, Drive Side	1	
11	5B6884	Cover - Splash	1	
12	613122	Cover - Evaporation	2	

Figure 2 Entrance Crossover

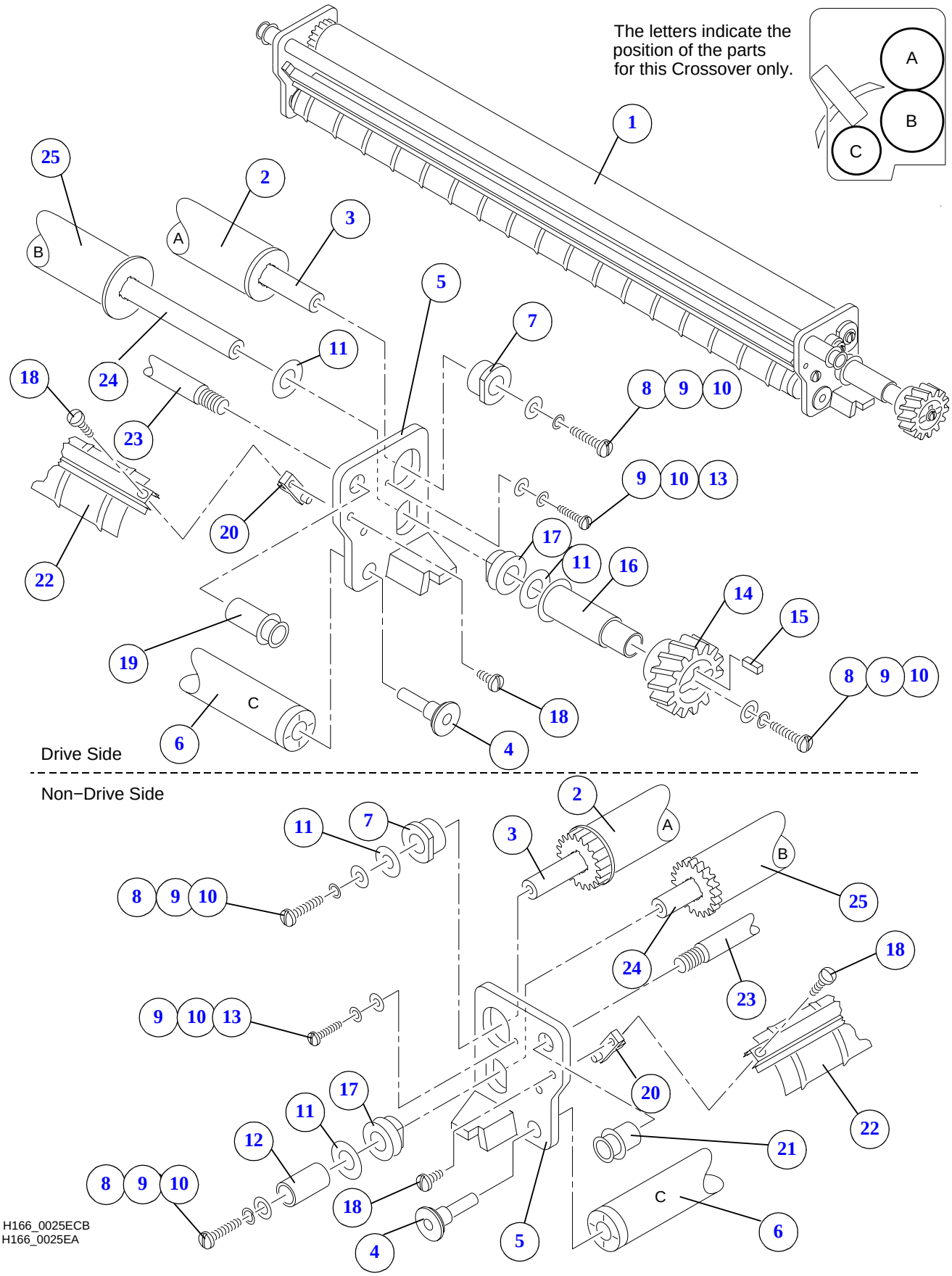

Figure 2 Entrance Crossover

Item	Part No.	Description	Qty.	Notes
1	8B7396	Rack - Crossover	1	
2	594237	Roller - Black, Rubber	1	
3	458175	Shaft	1	
4	474777	Stud - Snap-In	2	
5	9B8380	Sideplate - Entrance, Drive	1	Includes Drive Side and Non-Drive Side.
6	1C7552	Roller - Black, Plastic	1	
7	650707	Bearing	2	
8	852682	Screw	4	
9	853087	Lock Washer	4	
10	852611	Washer	4	
11	418775	Washer	3	
12	8B6955	Spacer	1	
13	852835	Screw	2	
14	550781	Gear	1	
15	452044	Key	1	
16	458174	Spacer	1	
17	1C4395	Bearing	2	
18	5B6316	Screw	4	
19	472756	Nut - Tie Rod, Long	1	
20	594233	Bracket - Guide Shoe	2	
21	472755	Nut - Tie Rod, Short	1	
22	458953	Shoe - Guide	1	
23	458170	Rod - Tie	1	
24	458235	Shaft	1	
25	911660	Roller - Tan, Phenolic	1	

Figure 3 Developer Rack

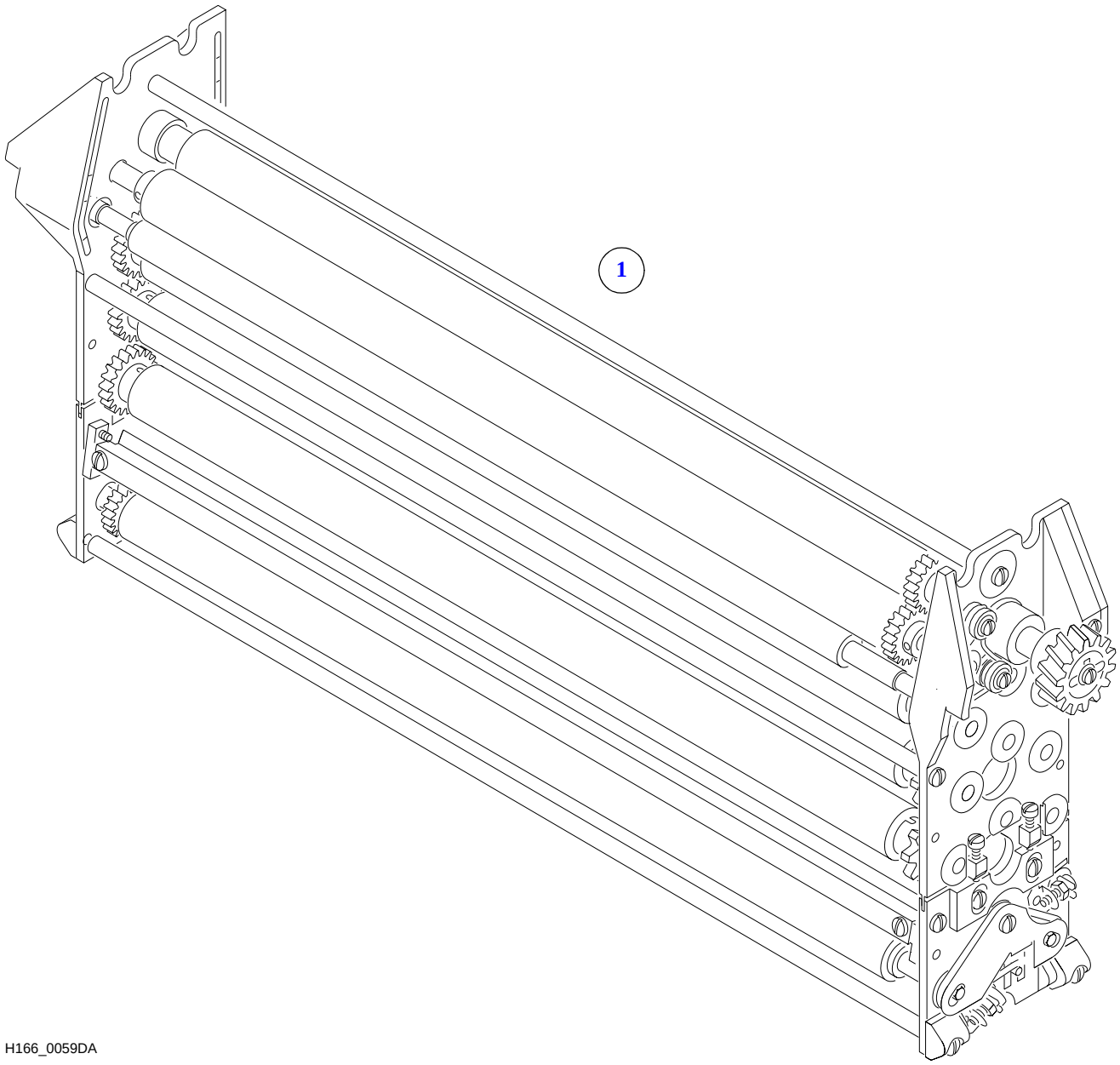

Figure 3 Developer Rack

Item	Part No.	Description	Qty.	Notes
1	9B8276	Rack - Developer, Complete	1	Complete Rack Ay

Figure 4 Developer Rack - Top Exit Rollers

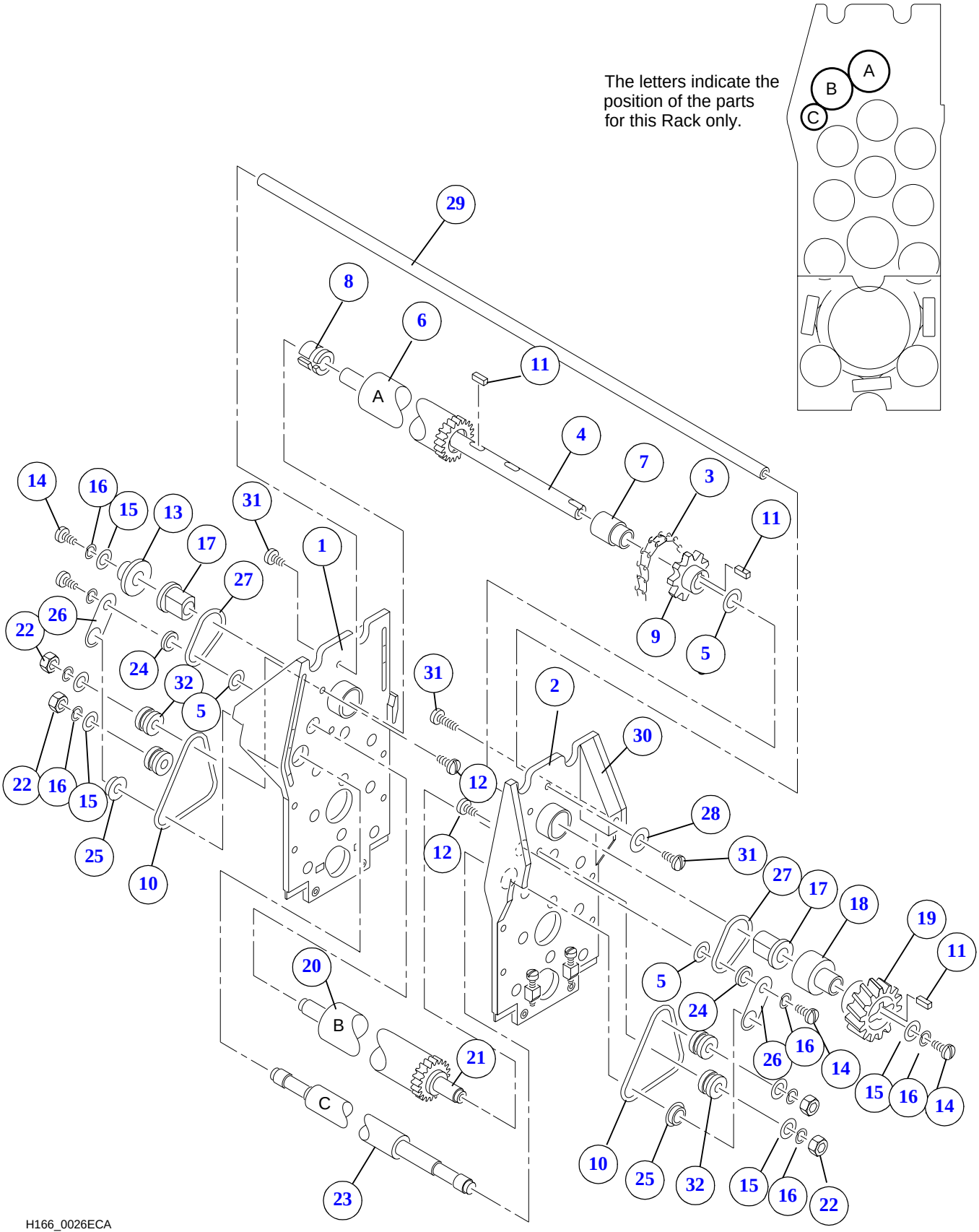

Figure 4 Developer Rack - Top Exit Rollers

Item	Part No.	Description	Qty.	Notes
1	8B7363	Sideplate - Developer, Non-Drive Side	1	
2	9B8424	Sideplate - Developer, Drive Side	1	
3	9B8951	Chain	1	
4	559787	Shaft	1	
5	463100	Washer	9	
6	9B8636	Roller - Black, Rubber	1	
7	9B8967	Spacer	1	
8	477092	Spacer	1	
9	9B8965	Sprocket	1	
10	9B8626	Spring	2	
11	454354	Key	3	
12	544132	Screw	4	
13	458205	Spacer	1	
14	852682	Screw	12	
15	852611	Washer	5	
16	853087	Lock Washer	9	
17	9B8627	Bearing	2	
18	534791	Spacer	1	
19	550774	Gear	1	
20	9B8637	Roller - Stainless Steel	1	
21	458207	Shaft	1	
22	853080	Nut	2	
23	9B8280	Roller - Black, Rubber	1	
24	463004	Spacer	2	
25	473220	Bushing	2	
26	473221	Plate - Keeper	2	
27	9B8625	Spring	2	
28	459943	Washer - Identification, Developer	1	“D” printed on Washer.
29	7C6662	Rod - Tie	4	
30	981894	Block - Locator	1	
31	852807	Screw	1	
32	8B6953	Spacer	4	

Figure 5 Developer Rack - Middle Rollers

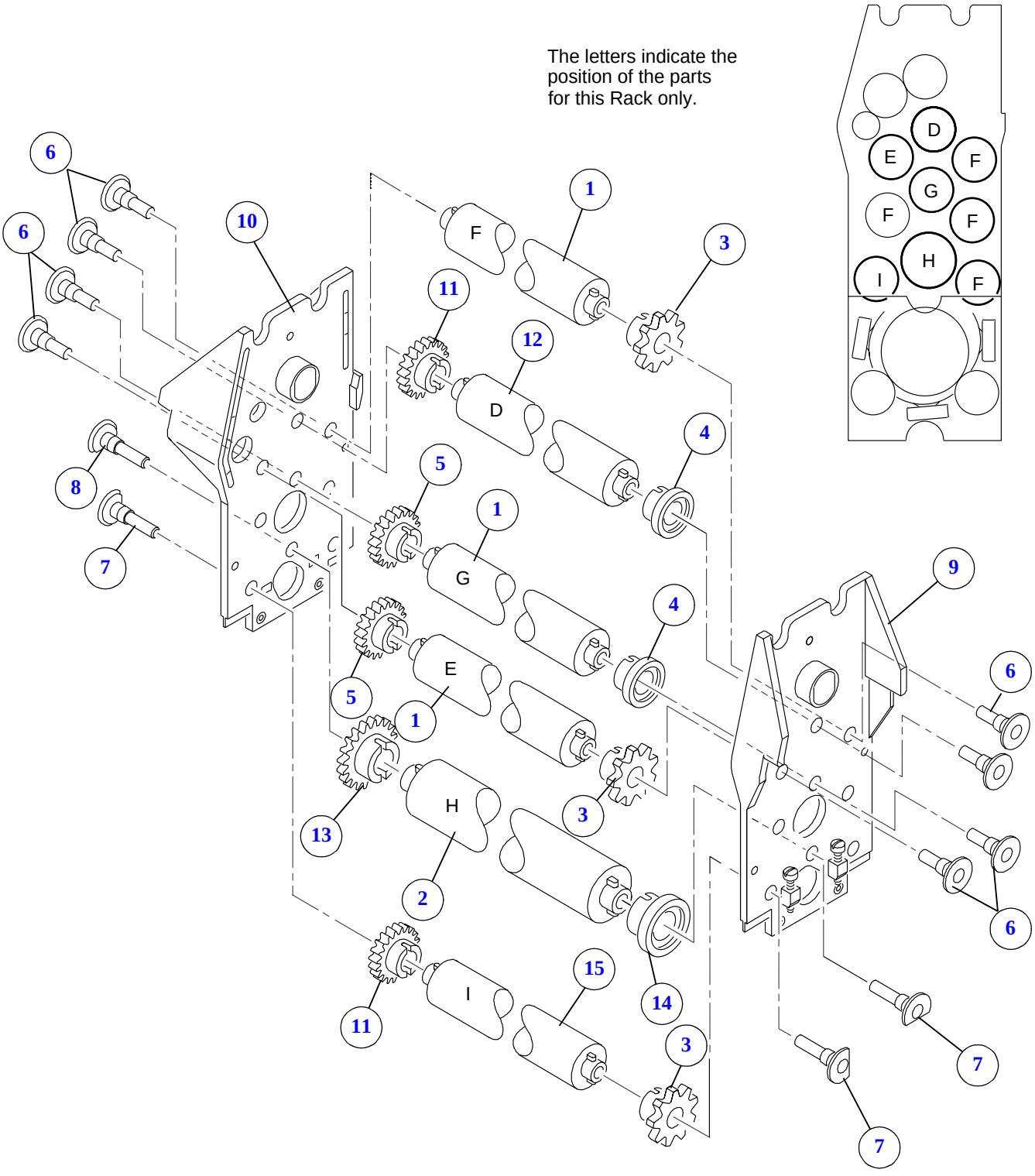

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Figure 5 Developer Rack - Middle Rollers

Item	Part No.	Description	Qty.	Notes
1	1C7381	Roller - Black, Plastic	6	
2	9B8715	Roller	1	
3	9B8964	Sprocket - Green	6	
4	9B8968	Pulley	2	
5	9B8962	Gear - Brown	2	
6	474777	Stud - Snap-In	12	
7	5B6395	Stud - Snap-In	5	
8	5B6396	Stud - Snap-In	1	
9	9B8424	Sideplate - Developer, Drive Side	1	
10	8B7363	Sideplate - Developer, Non-Drive Side	1	
11	9B8961	Gear - Black	2	
12	9B8707	Roller	1	
13	9B8963	Gear	1	
14	9B8969	Pulley	1	
15	9B8294	Roller	1	

Figure 6 Developer Rack - Turnaround

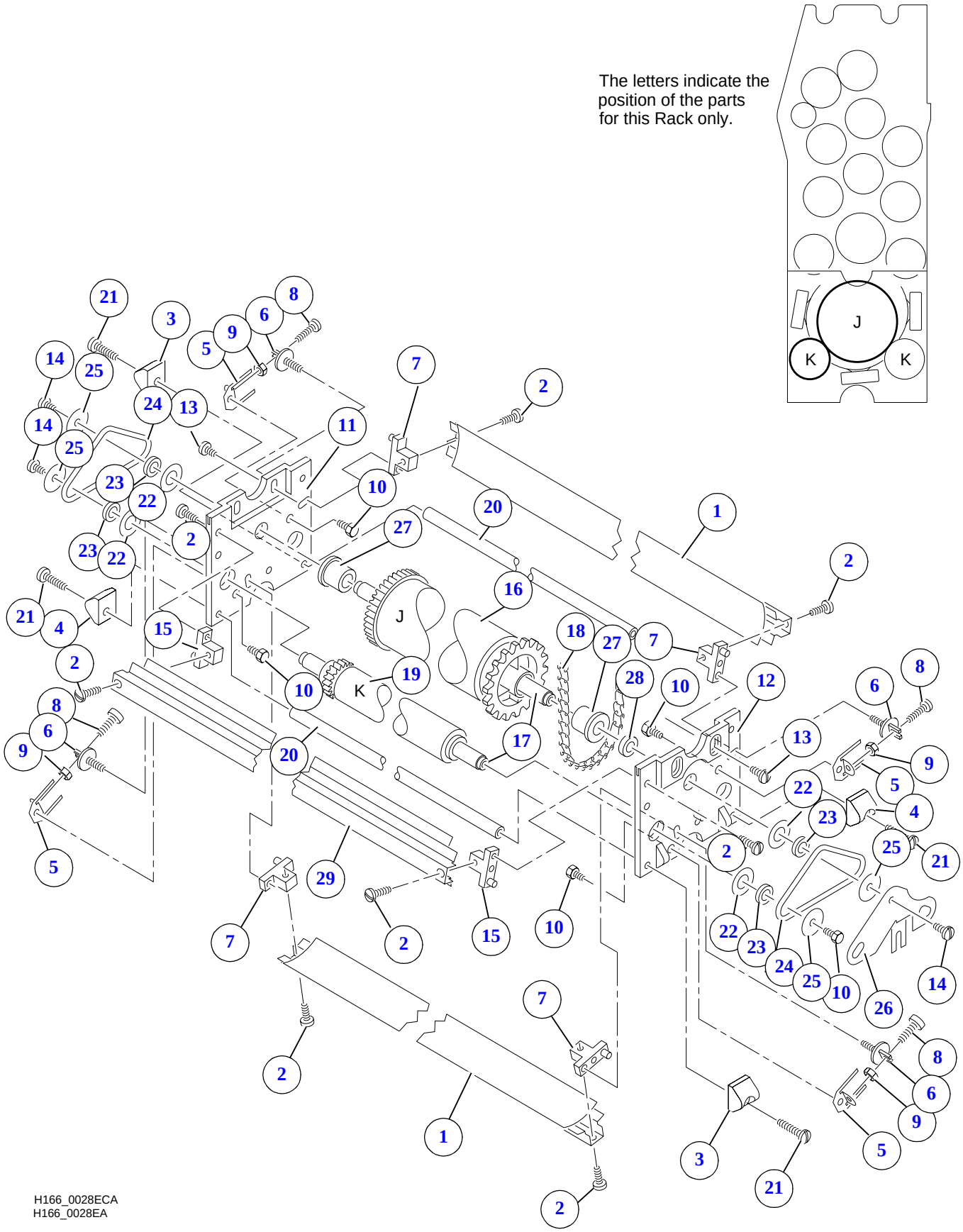

Figure 6 Developer Rack - Turnaround

Item	Part No.	Description	Qty.	Notes
1	9B8293	Shoe - Guide, Smooth	2	Long end of Guide Shoe points in direction of film travel.
2	5B6316	Screw	8	
3	8B7052	Block - Right	2	
4	8B7051	Block - Left	2	
5	8B7050	Bracket - Adjustment	4	
6	9B8296	Fork - Adjustment	4	
7	8B6688	Bracket - Guide Shoe	4	
8	9B8717	Screw	4	
9	523016	Nut	4	
10	190596	Screw	6	
11	1C7631	Sideplate - Developer, Turnaround, Non-Drive Side	1	
12	1C7630	Sideplate - Developer, Turnaround, Drive Side	1	
13	490096	Screw	4	
14	852682	Screw	12	
15	474596	Bracket - Guide Shoe	2	
16	9B8716	Roller - Black, Rubber	1	
17	458207	Shaft	3	
18	9B8951	Chain	1	
19	1C7384	Roller - Black, Plastic	2	
20	7C6662	Rod - Tie	4	
21	852810	Screw	4	
22	463100	Washer	9	
23	463004	Spacer	6	
24	474645	Spring	2	
25	459343	Washer	6	
26	9B8960	Plate - Locking	1	
27	650702	Bearing	2	
28	5B6775	Spacer	1	
29	7C8485	Shoe - Guide, Smooth	1	Long end of Guide Shoe points in direction of Film travel.

Figure 7 Developer/Fixer Crossover

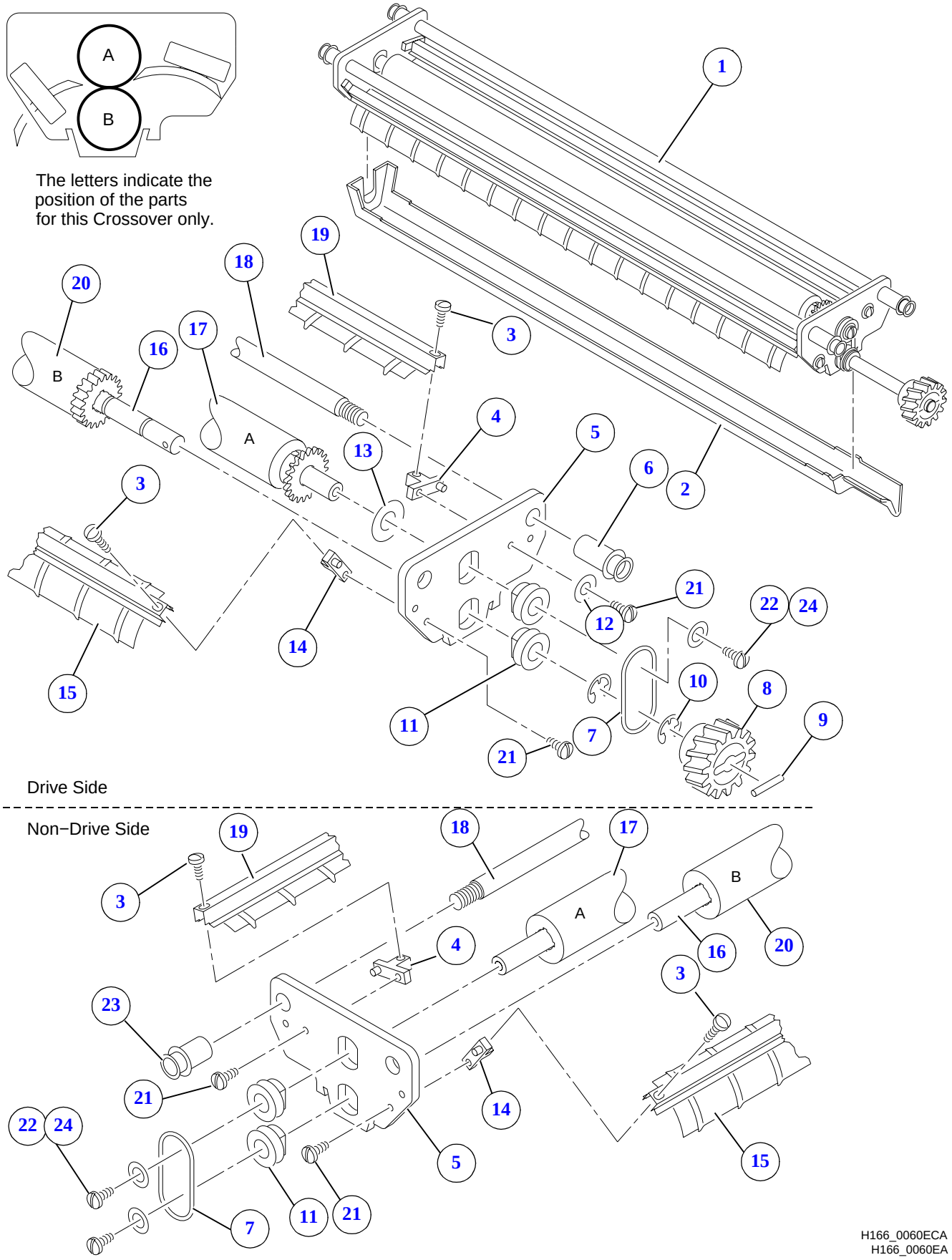

Figure 7 Developer/Fixer Crossover

Item	Part No.	Description	Qty.	Notes
1	5B6576	Rack - Crossover, Developer/Fixer	1	Includes item 2.
2	1C7229	Trough	1	
3	5B6316	Screw	4	
4	474596	Bracket - Guide Shoe	2	
5	8B7371	Sideplate - Crossover	2	
6	472756	Nut - Tie Rod, Long	2	
7	1C7106	Spring	2	
8	550781	Gear	1	
9	502464	Pin	1	
10	651107	E-Ring	2	
11	914507	Bearing	4	
12	459946	Washer - ID, Developer/Fixer	1	
13	418775	Washer	2	
14	594233	Bracket - Guide Shoe	2	
15	458953	Shoe - Guide	1	
16	8B6844	Shaft	1	
17	1C0489	Roller - Gray, Silicone	1	Includes Shaft.
18	458170	Rod - Tie	2	
19	562389	Shoe - Guide	1	
20	470085	Roller - Black, Rubber	1	
21	544267	Screw	4	
22	490097	Screw	3	
23	472755	Nut - Tie Rod, Short	2	
24	852611	Washer	3	

Figure 8 Fixer Rack

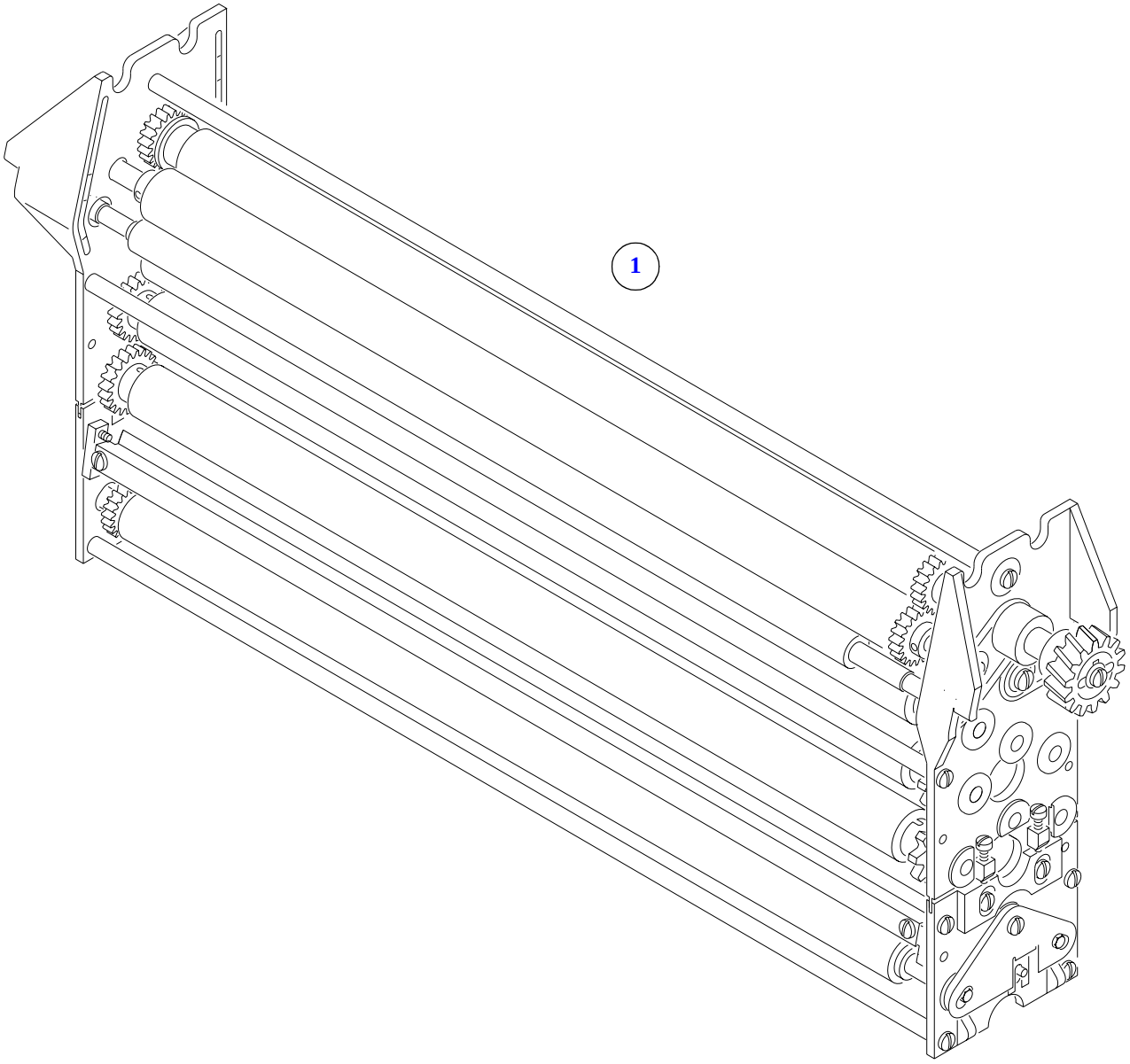

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Figure 8 Fixer Rack

Item	Part No.	Description	Qty.	Notes
1	7C8432	Rack - Fixer, Complete	1	Complete Rack Ay

Figure 9 Fixer Rack - Top Exit Rollers

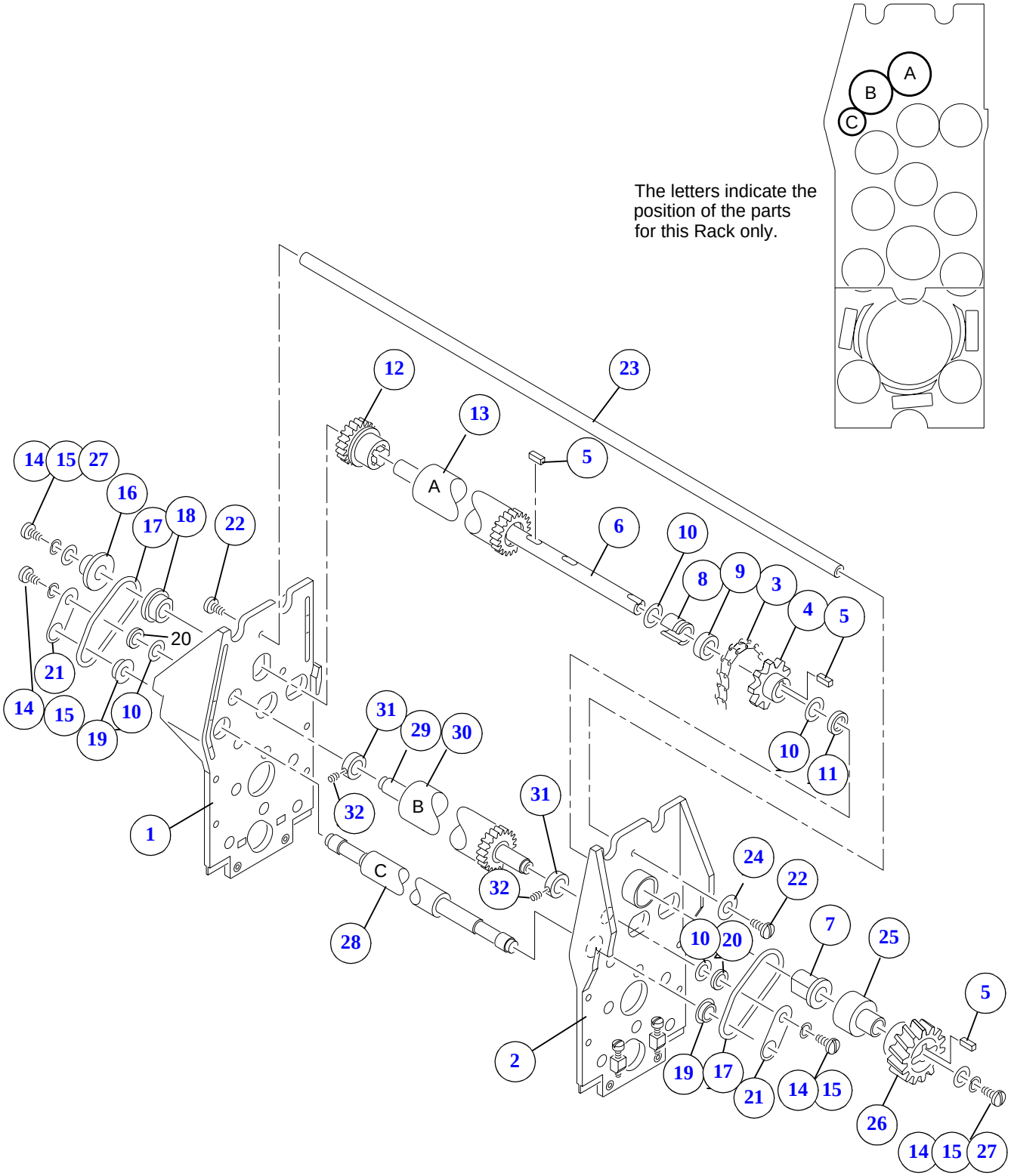

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Figure 9 Fixer Rack - Top Exit Rollers

Item	Part No.	Description	Qty.	Notes
1	5B6923	Sideplate - Fixer, Non-Drive Side	1	
2	5B6922	Sideplate - Fixer, Drive Side	1	
3	532062	Chain	1	
4	454285	Sprocket	1	
5	454354	Key	3	
6	559787	Shaft	1	
7	650710	Bearing	1	
8	477092	Spacer	1	
9	5B6776	Spacer	2	
10	463100	Washer	11	
11	5B6775	Spacer	2	
12	594254	Gear	1	
13	5B6406	Roller - Stainless Steel	1	
14	852682	Screw	20	
15	853087	Lock Washer	17	
16	458205	Spacer	1	
17	467843	Spring	2	
18	1C4395	Bearing	1	
19	473220	Bushing	2	
20	463004	Spacer	8	
21	473221	Plate - Keeper	2	
22	852807	Screw	8	
23	7C6662	Rod - Tie	4	
24	459944	Washer - Identification, Fixer	1	“F” printed on Washer.
25	534791	Spacer	1	
26	550774	Gear	1	
27	852611	Washer	14	
28	474599	Roller - Black, Rubber	1	
29	458207	Shaft	6	
30	5B6407	Roller - Black, Rubber	1	
31	459347	Collar	5	
32	852889	Setscrew	5	

Figure 10 Fixer Rack - Middle Rollers

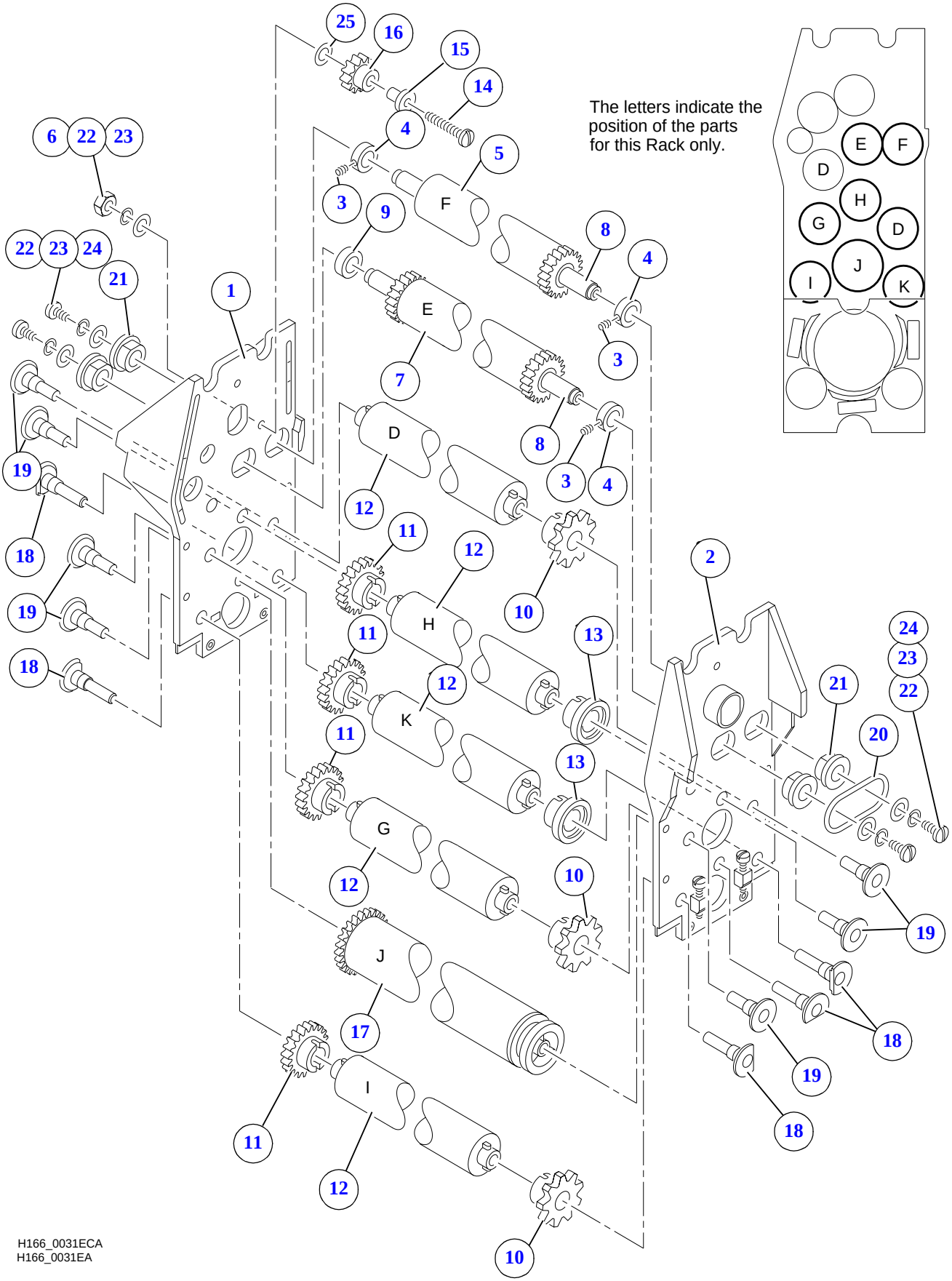

Figure 10 Fixer Rack - Middle Rollers

Item	Part No.	Description	Qty.	Notes
1	5B6923	Sideplate - Fixer, Non-Drive Side	1	
2	5B6922	Sideplate - Fixer, Drive Side	1	
3	852889	Setscrew	5	
4	459347	Collar	5	
5	5B6413	Roller - Black, Rubber	1	
6	853080	Nut	1	
7	5B6414	Roller - Stainless Steel	1	
8	458207	Shaft	6	
9	5B6776	Spacer	1	
10	607833	Sprocket	4	
11	467564	Gear	4	
12	1C7381	Roller - Black, Plastic	6	
13	539198	Pulley	2	
14	852959	Screw	1	
15	943471	Bushing	1	
16	838999	Gear	1	
17	1C7386	Roller - Black, Plastic	1	
18	5B6395	Stud - Snap-In	5	
19	474777	Stud - Snap-In	9	
20	1C7106	Spring	2	
21	914507	Bearing	5	
22	852611	Washer	14	
23	853087	Lock Washer	17	
24	852682	Screw	20	
25	562226	Washer	1	

Figure 11 Fixer Rack - Turnaround

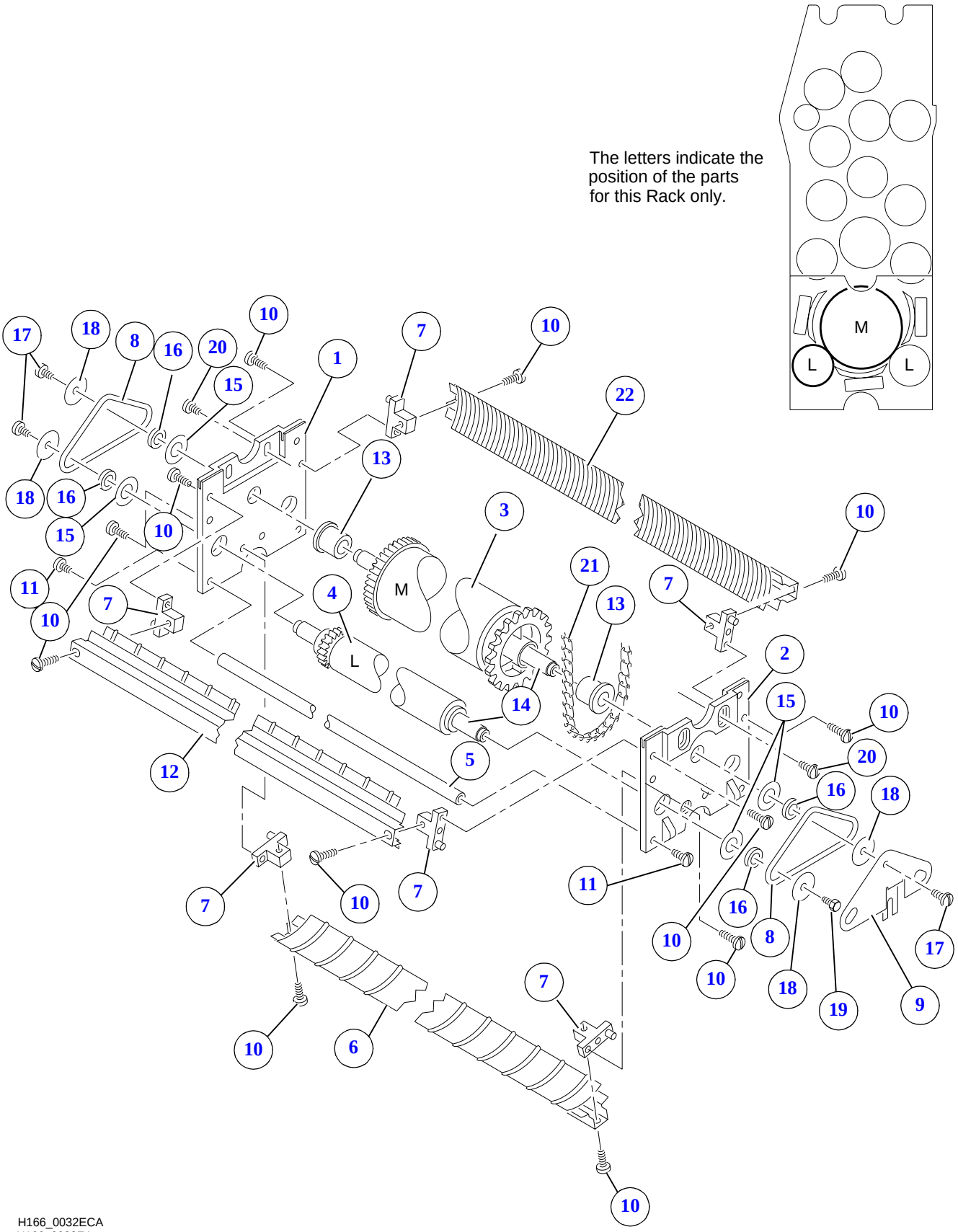

Figure 11 Fixer Rack - Turnaround

Item	Part No.	Description	Qty.	Notes
1	477000	Sideplate - Fixer, Turnaround, Non-Drive Side	1	
2	477001	Sideplate - Fixer, Turnaround, Drive Side	1	
3	5B6076	Roller - Tan, Phenolic	1	
4	1C7384	Roller - Black, Plastic	2	
5	7C6662	Rod - Tie	4	
6	562765	Shoe - Guide	1	
7	474596	Bracket - Guide Shoe	6	
8	474645	Spring	2	
9	9B8960	Plate - Locking	1	
10	5B6316	Screw	12	
11	852807	Screw	8	
12	458228	Shoe - Guide	1	
13	650702	Bearing	2	
14	458207	Shaft	6	
15	463100	Washer	10	
16	463004	Spacer	8	
17	852682	Screw	20	
18	459343	Washer	6	
19	190596	Screw	2	
20	490096	Screw	4	
21	532062	Chain	1	
22	5B6409	Shoe - Guide	1	

Figure 12 Fixer/Wash Crossover

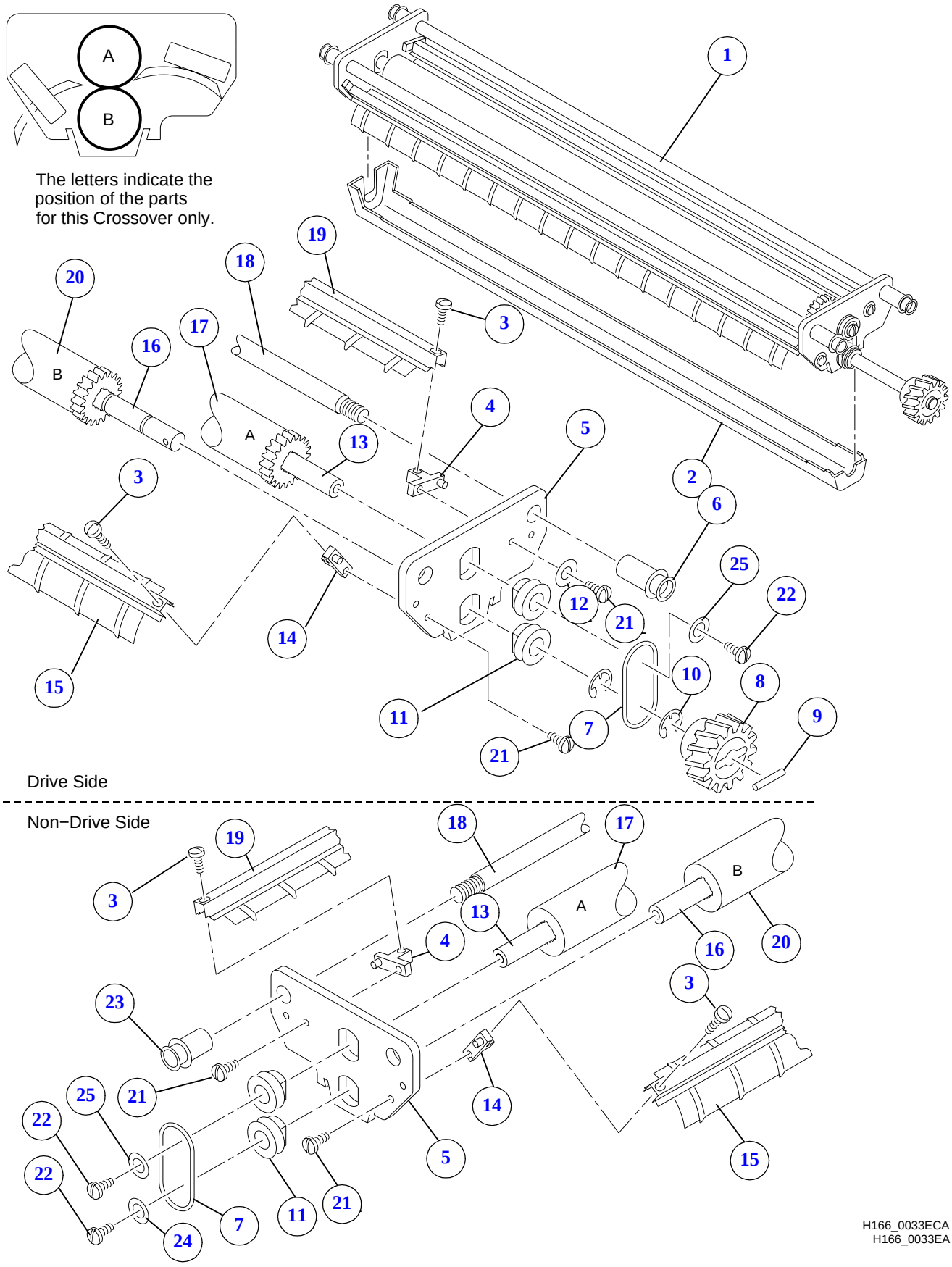

Figure 12 Fixer/Wash Crossover

Item	Part No.	Description	Qty.	Notes
1	9B8832	Rack - Crossover, Fixer/Wash	1	Includes item 2.
2	1C7230	Trough	1	
3	5B6316	Screw	4	
4	474596	Bracket - Guide Shoe	2	
5	8B7371	Sideplate - Crossover	2	
6	472756	Nut - Tie Rod, Long	2	
7	1C7106	Spring	2	
8	550781	Gear	1	
9	502464	Pin	1	
10	651107	E-Ring	2	
11	914507	Bearing	4	
12	459947	Washer - ID, Fixer/Wash	1	
13	914480	Shaft	1	
14	594233	Bracket - Guide Shoe	2	
15	458953	Shoe - Guide	1	
16	8B6844	Shaft	1	
17	9B8662	Roller - Tan, Phenolic	1	
18	458170	Rod - Tie	2	
19	562389	Shoe - Guide	1	
20	470085	Roller - Black, Rubber	1	
21	544267	Screw	4	
22	490097	Screw	3	
23	472755	Nut - Tie Rod, Short	2	
24	852611	Washer	1	
25	459343	Washer	2	

Figure 13 Wash Rack

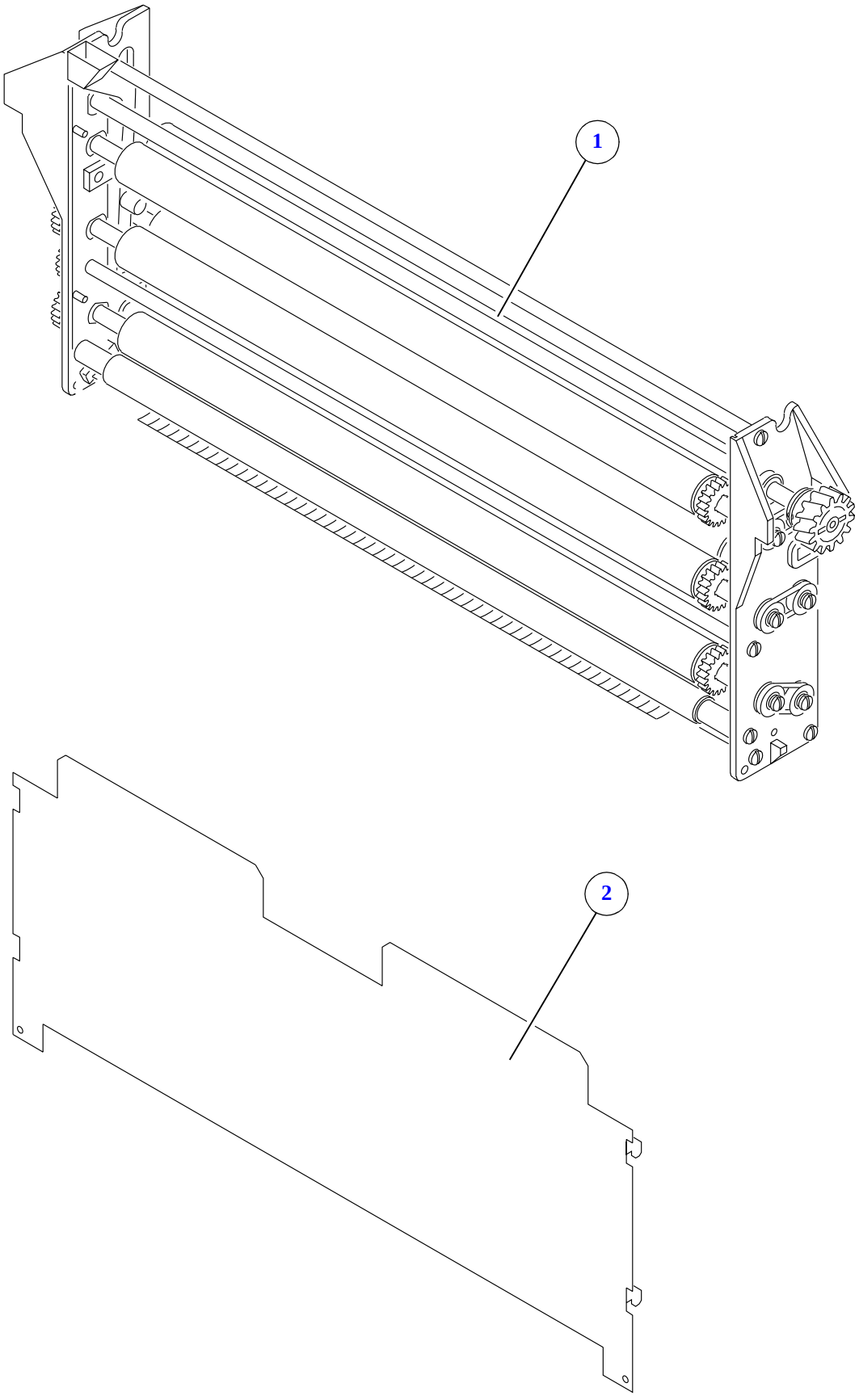

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Figure 13 Wash Rack

Item	Part No.	Description	Qty.	Notes
1	5B6575	Rack - Wash, Complete	1	Complete Rack Ay
2	2E4319	Splash Guard - Stainless Steel	1	

Figure 14 Wash Rack - Rollers

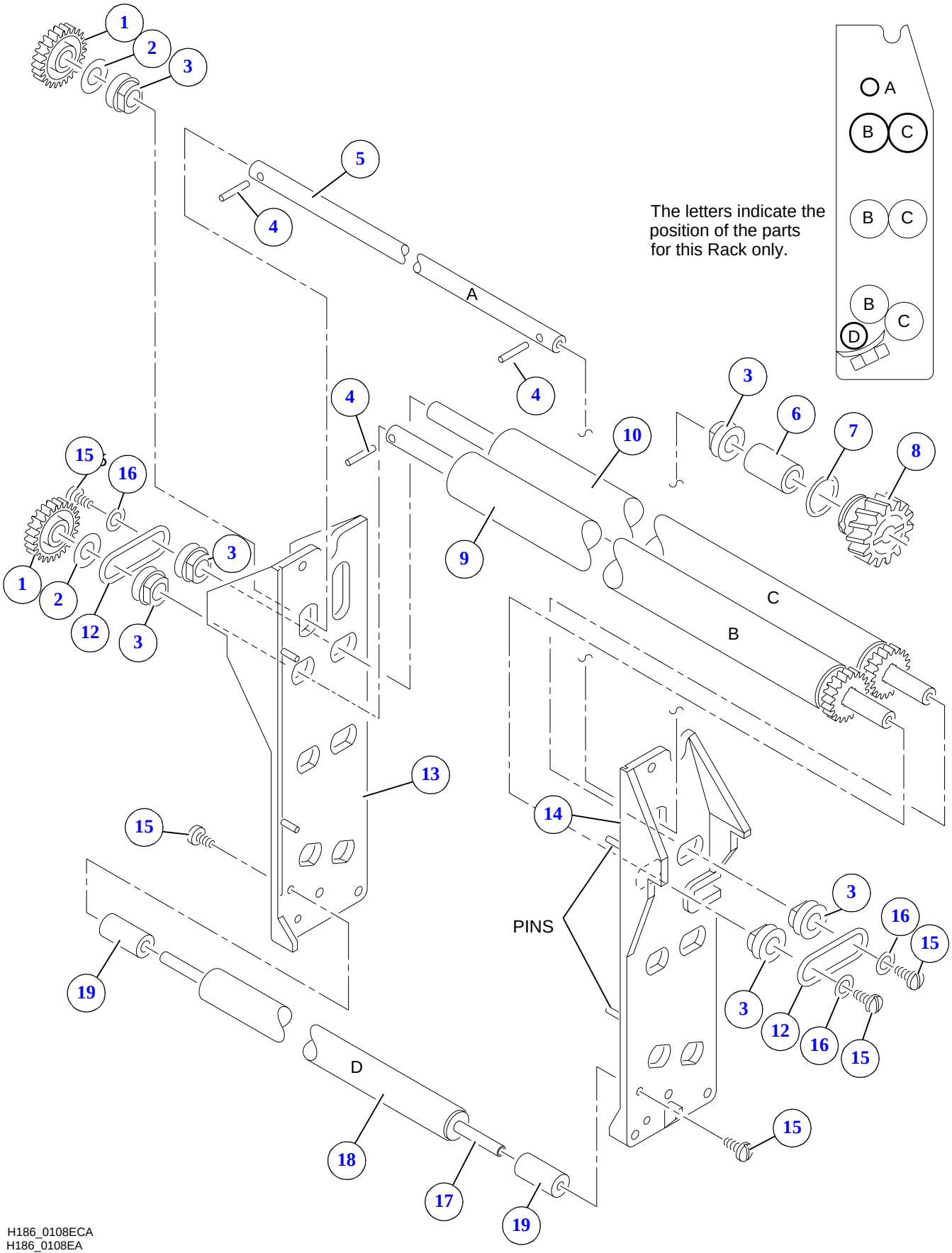

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Figure 14 Wash Rack - Rollers

Item	Part No.	Description	Qty.	Notes
1	779028	Gear	6	
2	418775	Washer	6	
3	9B8719	Bearing	14	
4	502464	Pin	10	
5	1C7366	Shaft	1	Shaft “A”
6	5B6589	Spacer	1	
7	573971	O-Ring	6	
8	5B6591	Gear	1	
9	8B7455	Roller - Drive	3	Roller “B”, includes SHAFT
10	8B7456	Roller - Driven	3	Roller “C”, includes SHAFT
12	1C7107	Spring	6	
13	8B7346	Sideplate - Wash, Non-Drive Side	1	
14	8B7353	Sideplate - Wash, Drive Side	1	
15	490097	Screw	11	
16	852611	Washer	9	
17	5B6817	Shaft	1	
18	8B6568	Roller - Tan, Phenolic	1	Roller “D”
19	953828	Spacer	2	

Figure 15 Wash Rack - Other Parts

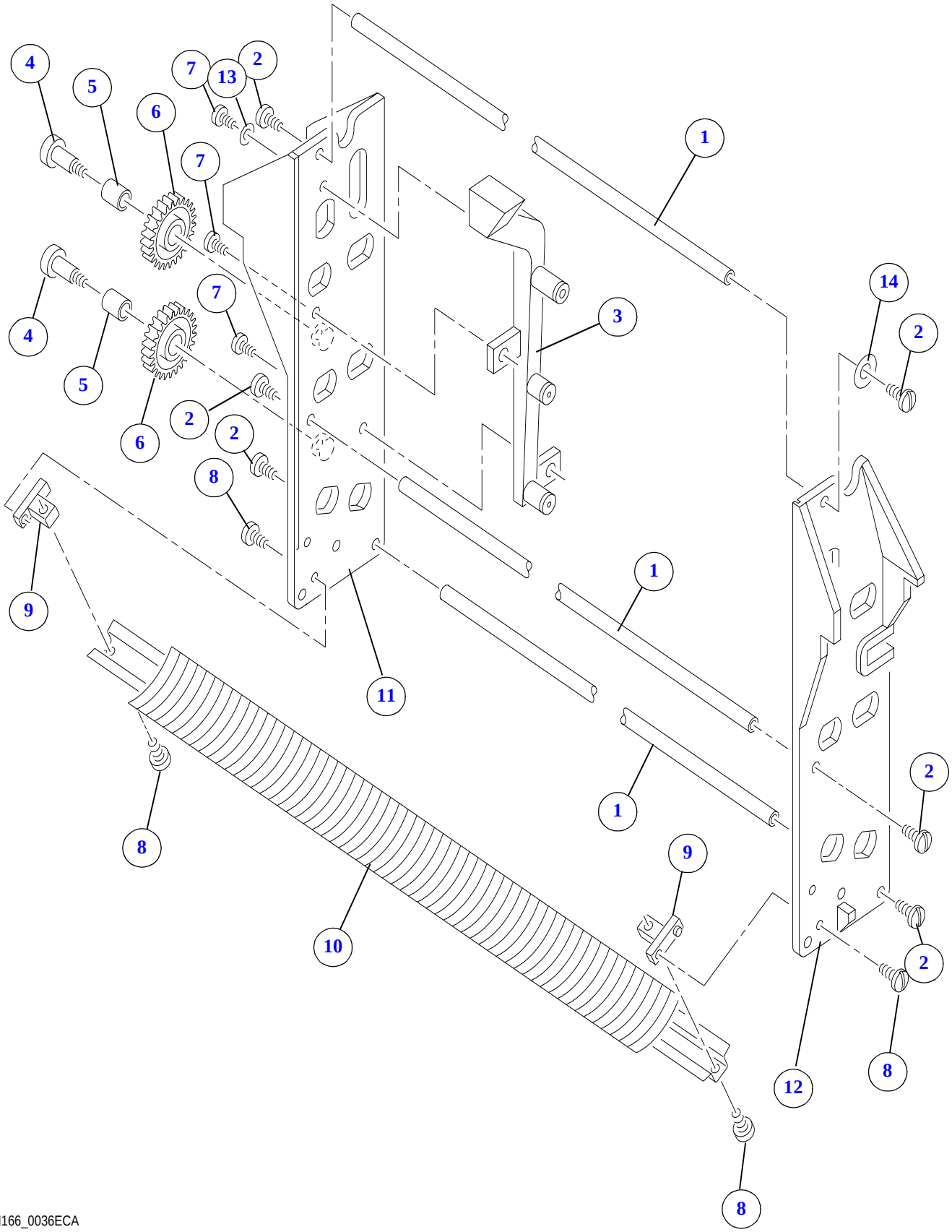

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Figure 15 Wash Rack - Other Parts

Item	Part No.	Description	Qty.	Notes
1	7C6662	Rod - Tie	3	
2	852807	Screw	6	
3	5B6585	Manifold - Water	1	
4	5B6808	Screw - Shoulder	2	
5	911725	Bushing	2	
6	779028	Gear	6	
7	165626	Screw	3	
8	544267	Screw	4	
9	474596	Bracket - Guide Shoe	2	
10	8B7377	Shoe - Guide	1	
11	8B7346	Sideplate - Wash, Non-Drive Side	1	
12	8B7353	Sideplate - Wash, Drive Side	1	
13	852611	Washer	1	
14	459945	Washer - Identification, Wash	1	“W” printed on Washer.

Figure 16 Dryer Rack

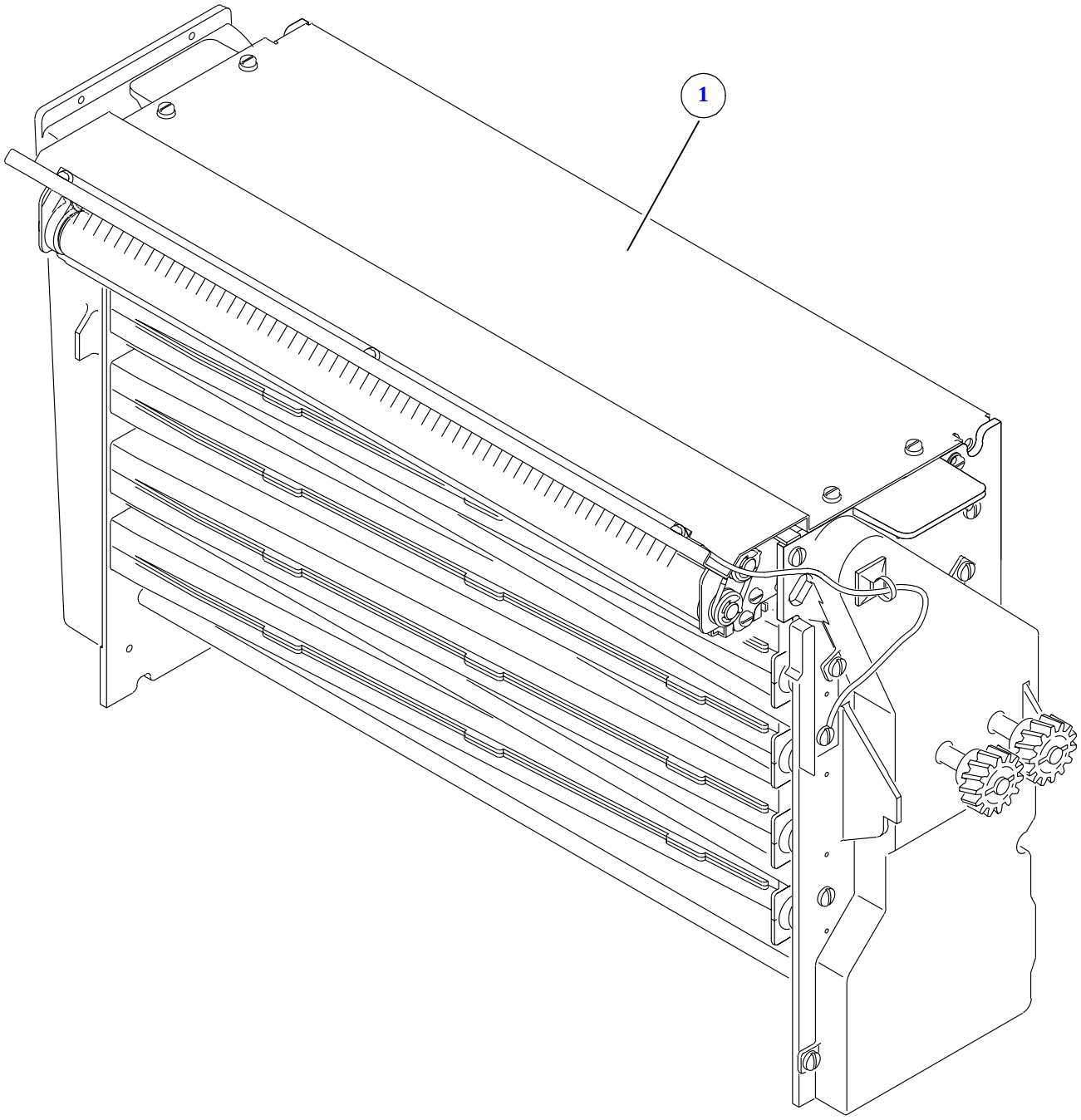

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Figure 16 Dryer Rack

Item	Part No.	Description	Qty.	Notes
1	7E6129	Rack - Dryer	1	Complete Rack Ay

Figure 17 Dryer Rack - Air Tubes, Guide Shoe and Tie Rods

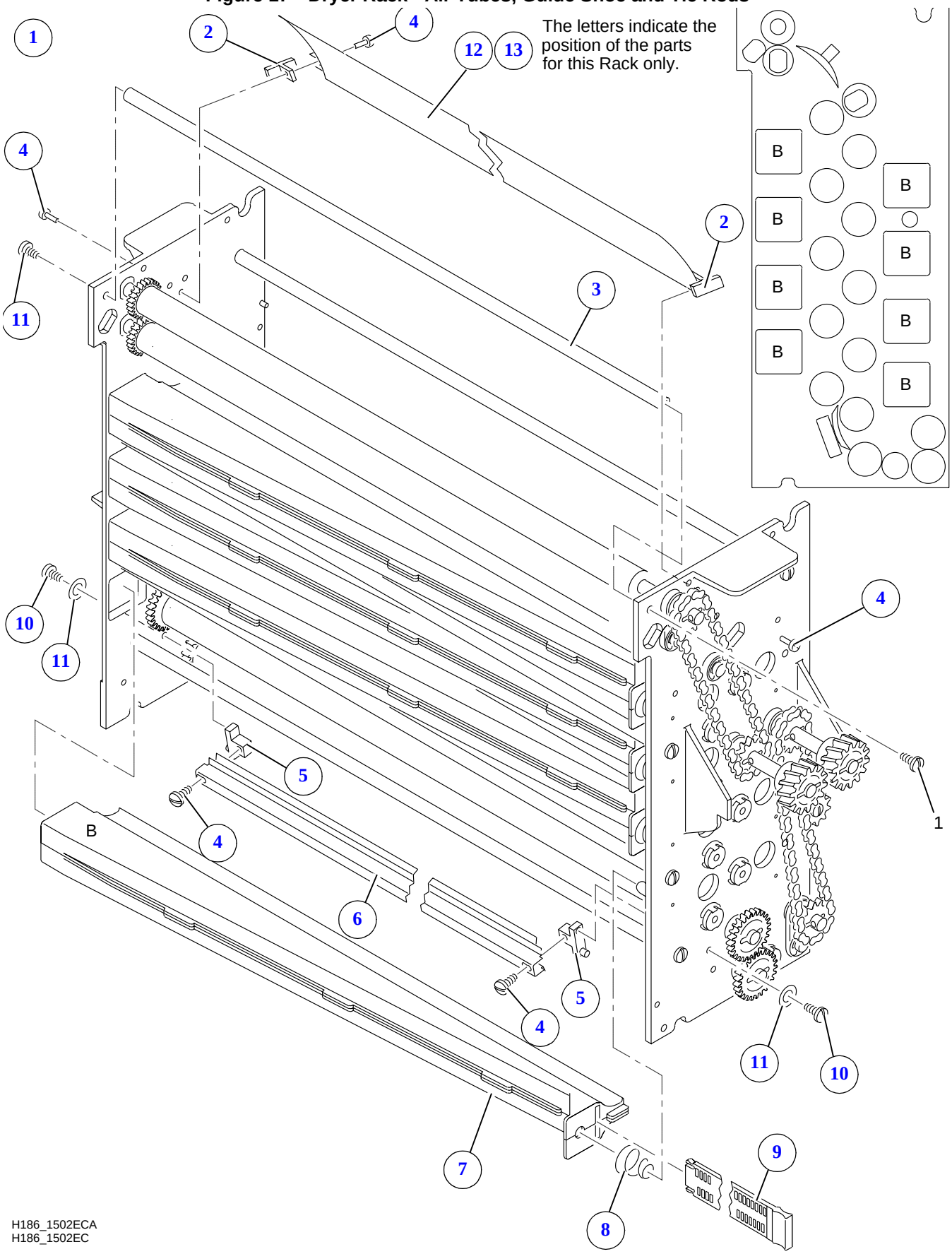

Figure 17 Dryer Rack - Air Tubes, Guide Shoe and Tie Rods

Item	Part No.	Description	Qty.	Notes
1	852805	Screw	14	
2	594233	Bracket - Guide Shoe	2	
3	532164	Rod - Tie	7	
4	5B6316	Screw	4	
5	474596	Bracket - Guide Shoe	2	
6	914704	Shoe - Guide	1	
7	1C7206	Air Tube	8	Does not include item 9.
8	562609	Spring	8	
9	1C7212	Diffuser - Air Tube	8	
10	544267	Screw	2	
11	852611	Washer	2	
12	5B6840	Shoe - Guide	1	
13	7E6564	Shim	1	Inside Guide Shoe, not visible in graphic

Figure 18 Dryer Rack - Rollers

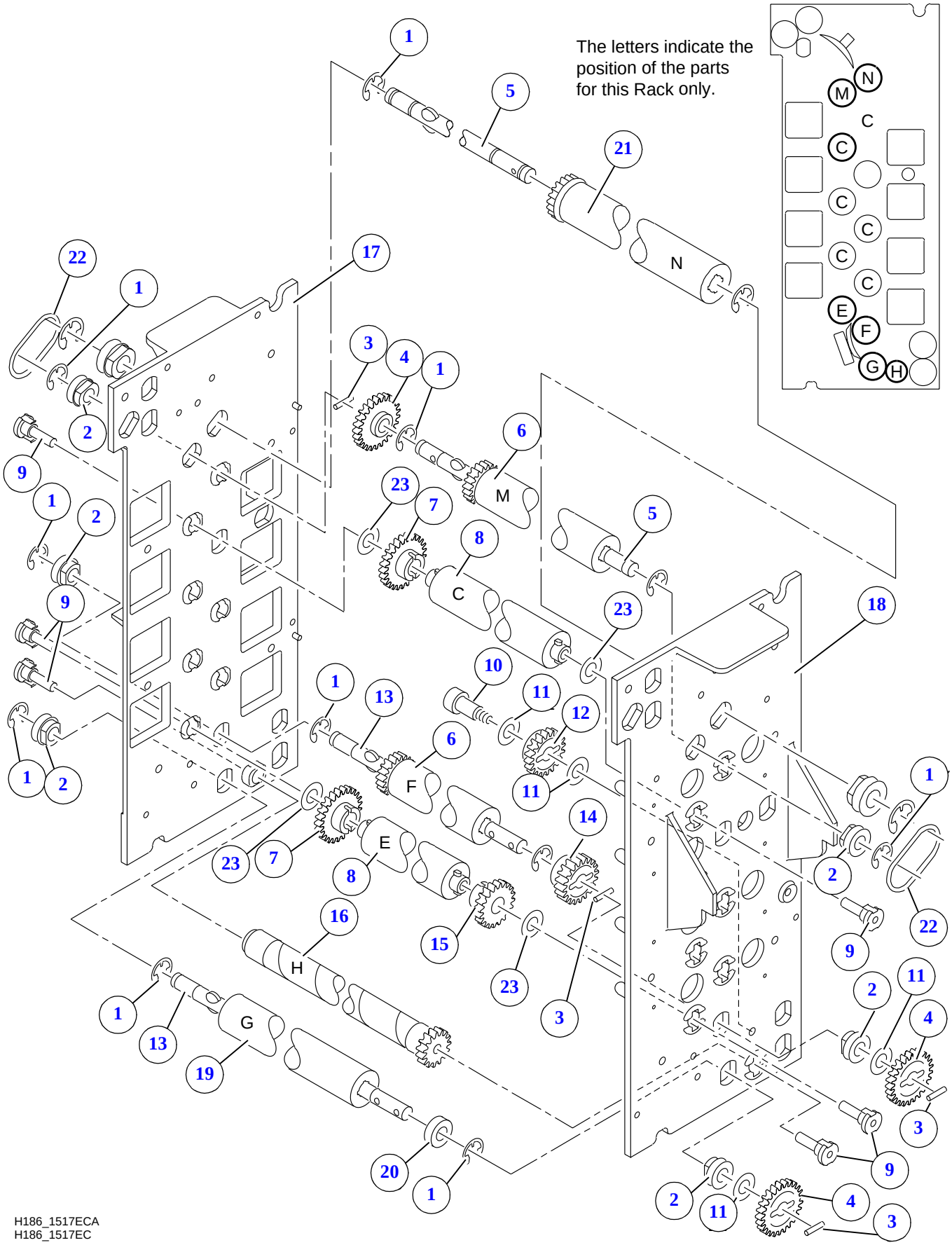

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Figure 18 Dryer Rack - Rollers

Item	Part No.	Description	Qty.	Notes
1	651107	E-Ring	17	
2	9B8719	Bearing	16	
3	502464	Pin	11	
4	911664	Gear	4	
5	748022	Shaft	2	
6	911660	Roller - Tan, Phenolic	3	
7	532124	Gear - Snap-On	7	
8	587329	Roller - Tan, Phenolic	7	
9	562228	Stud - Snap-In	16	
10	990010	Screw - Shoulder	1	
11	418775	Washer	8	
12	9B8639	Gear	1	
13	748021	Shaft	2	
14	1C7245	Gear	1	
15	1C7244	Gear - Snap-On	1	
16	911662	Roller - Black, Absorbent	1	
17	9B8868	Sideplate - Dryer, Non-Drive Side	1	
18	3H8275	Sideplate - Dryer, Drive Side	1	
19	467016	Roller - Tan, Phenolic	1	
20	5B6775	Spacer	1	
21	246979	Roller - Tan, Phenolic	2	
22	1C7106	Spring	4	
23	3H8282	Washer - Bearing	14	

Figure 19 Dryer Rack - Rollers

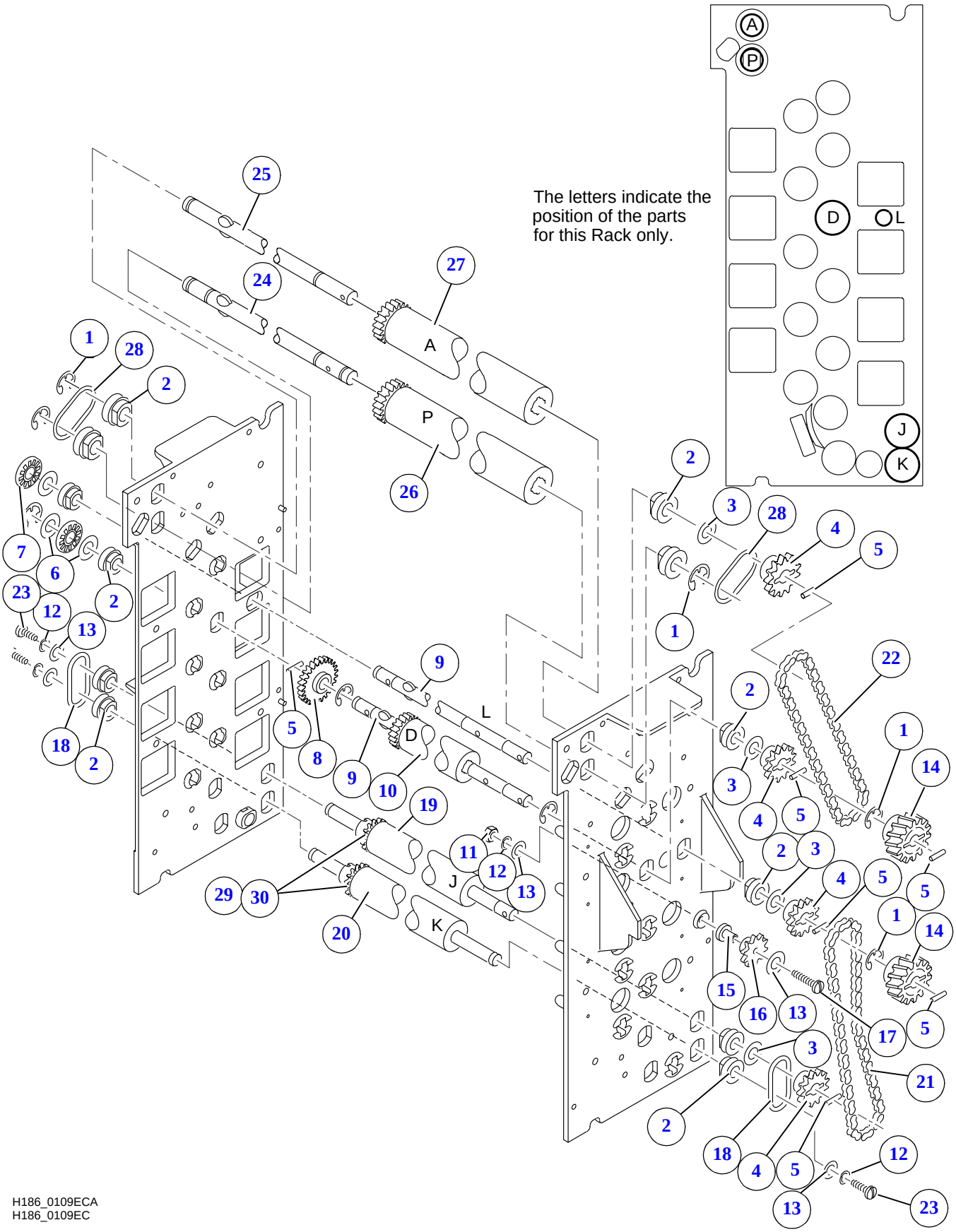

Figure 19 Dryer Rack - Rollers

Item	Part No.	Description	Qty.	Notes
1	651107	E-Ring	17	
2	9B8719	Bearing	16	
3	418775	Washer	4	
4	8B7109	Sprocket	4	
5	502464	Pin	11	
6	619512	Washer	4	
7	3B7301	Washer - Thrust	2	
8	911664	Gear	4	
9	5B6843	Shaft	2	
10	911660	Roller - Tan, Phenolic	3	
11	853080	Nut	1	
12	853087	Lock Washer	4	
13	852611	Washer	5	
14	550774	Gear	2	
15	943471	Bushing	1	
16	609804	Sprocket	1	
17	853141	Screw	1	
18	5B6165	Spring	2	
19	9B8087	Roller - Silicone	1	Includes 2 each of items 12, 13, and 23. Earlier Squeegee Rollers, mounted with E-Rings are no longer available. This Roller is compatible with the earlier Racks.
20	9B8088	Roller - Silicone	1	Includes 2 each of items 12, 13, and 23. Earlier Squeegee Rollers, mounted with E-Rings are no longer available. This Roller is compatible with the earlier Racks.
21	3H8738	Chain - Stainless Steel	1	
22	914737	Chain	1	
23	852682	Screw	3	
24	748022	Shaft	2	
25	5B6842	Shaft	1	
26	594237	Roller - Black, Rubber	1	
27	246979	Roller - Tan, Phenolic	2	
28	1C7106	Spring	4	
29	246581	Gear	2	
30	544081	Pin	2	

Figure 20 Dryer Rack - Covers and Plenum

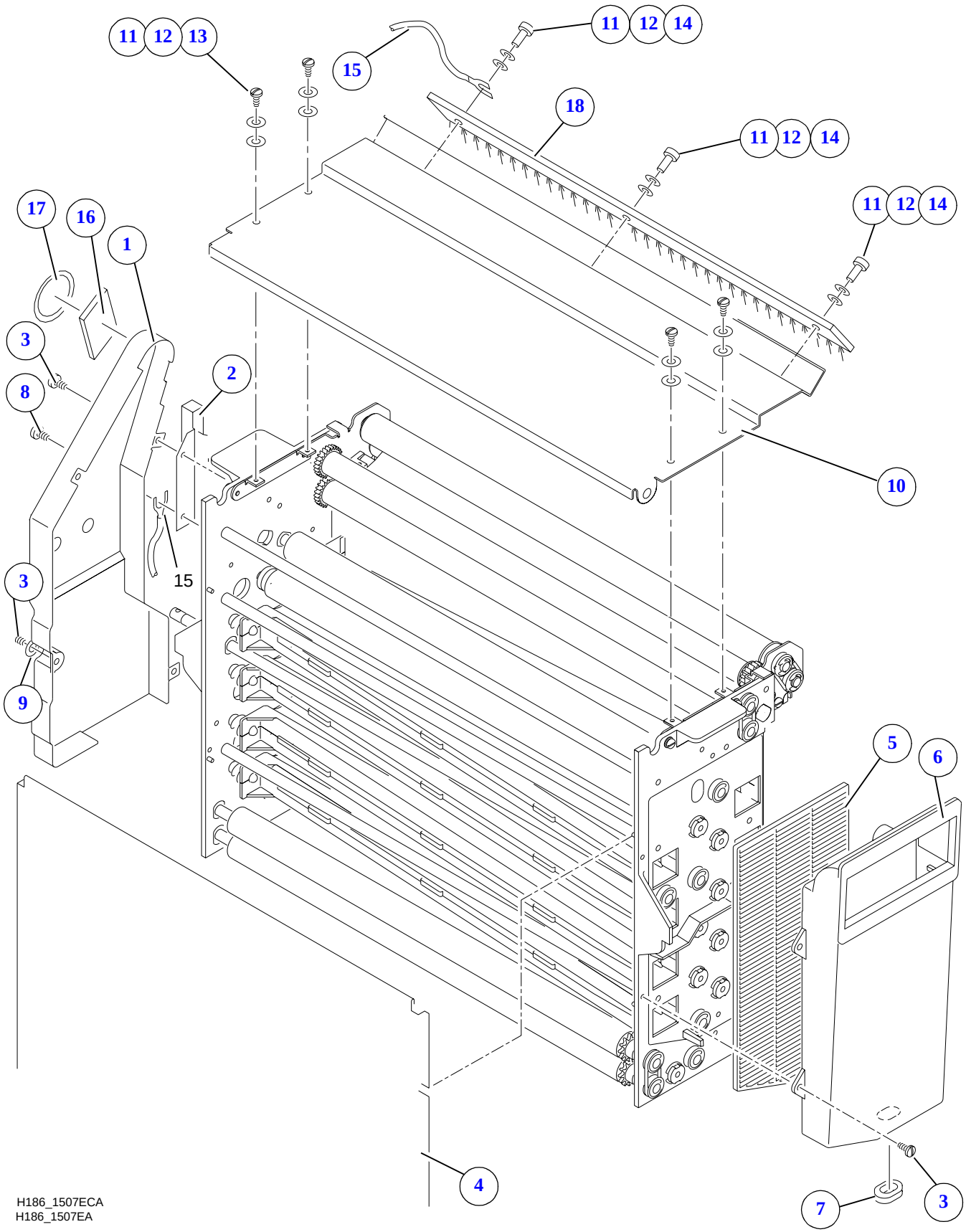

Figure 20 Dryer Rack - Covers and Plenum

Item	Part No.	Description	Qty.	Notes
1	1C7227	Manifold - Exhaust	1	
2	5B6841	Bracket - Stop	1	
3	852945	Screw	8	
4	5B6810	Cover - Front	1	
5	1C7213	Baffle - Air	1	
6	5B6811	Manifold Ay	1	
7	1C7269	Gasket - Thermistor	1	
8	852805	Screw	12	
9	852611	Washer	1	
10	6E7625	Cover - Top	1	
11	180977	Washer	7	
12	853100	Lock Washer	7	
13	490097	Screw	4	
14	852835	Screw	3	
15	1C7183	Ground Wire	1	
16	264548	Holder - Tie	1	
17	182590	Tie	1	
18	6E7628	Static Brush	1	

Figure 21 Dryer Rack - Exit Rack Rollers

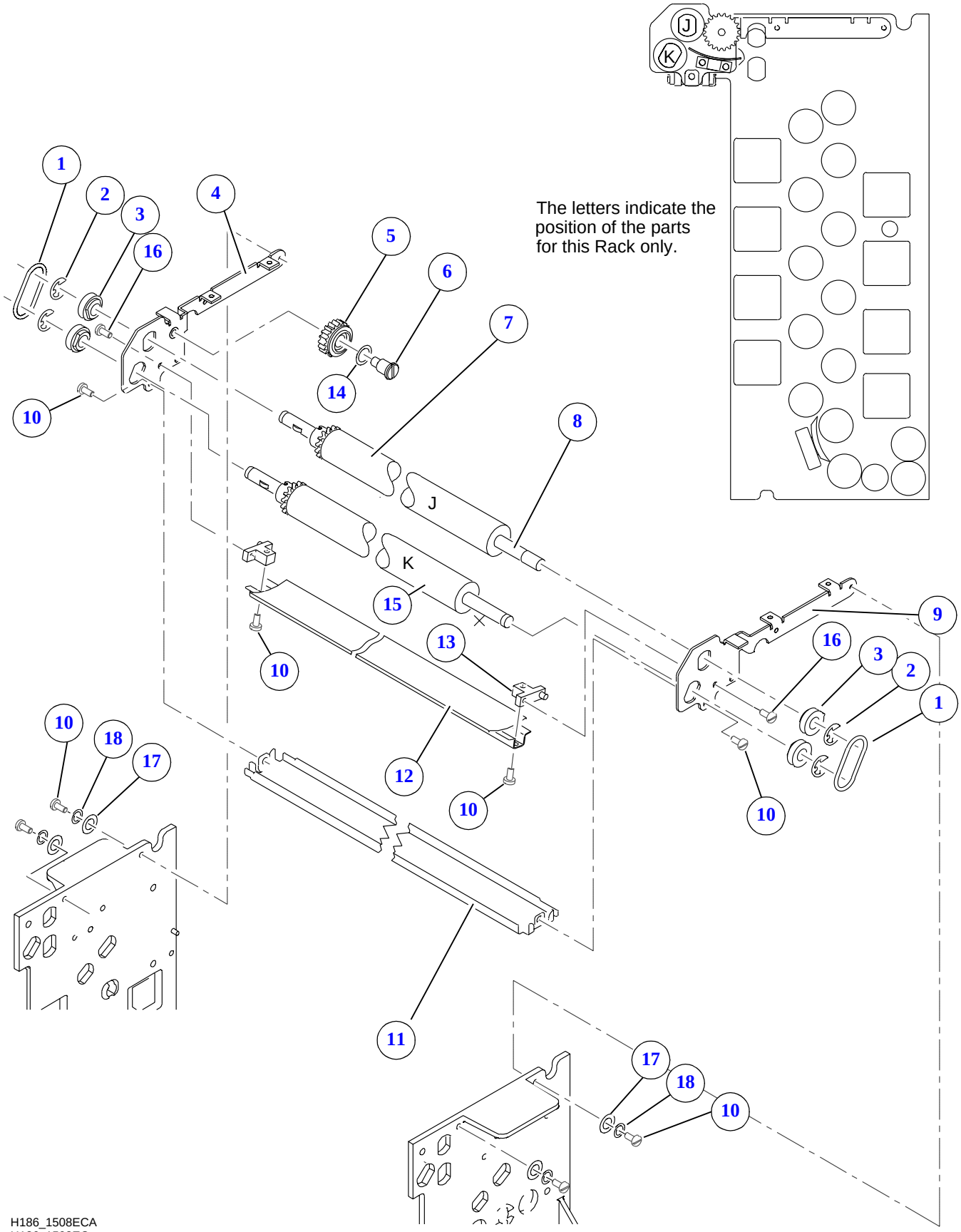

Figure 21 Dryer Rack - Exit Rack Rollers

Item	Part No.	Description	Qty.	Notes
1	1C7106	Spring	2	
2	651107	E-Ring	4	
3	9B8720	Bearing	4	
4	6E7626	Bracket - Extension, Drive Side	1	
5	5B6570	Gear	1	
6	5B6648	Screw - Shoulder	1	
7	246979	Roller - Tan, Phenolic	1	
8	911653	Shaft	2	
9	6E7627	Bracket - Extension, Non-Drive Side	1	
10	490097	Screw	6	
11	6E7634	Bracket - Safety	1	
12	911749	Shoe - Guide	1	
13	474596	Bracket - Guide Shoe	2	
14	418775	Washer	1	
15	594237	Roller - Black, Rubber	1	
16	5B6316	Screw	2	
17	180977	Washer	4	
18	853100	Lock Washer	4	

Figure 22 Main Drive Motor

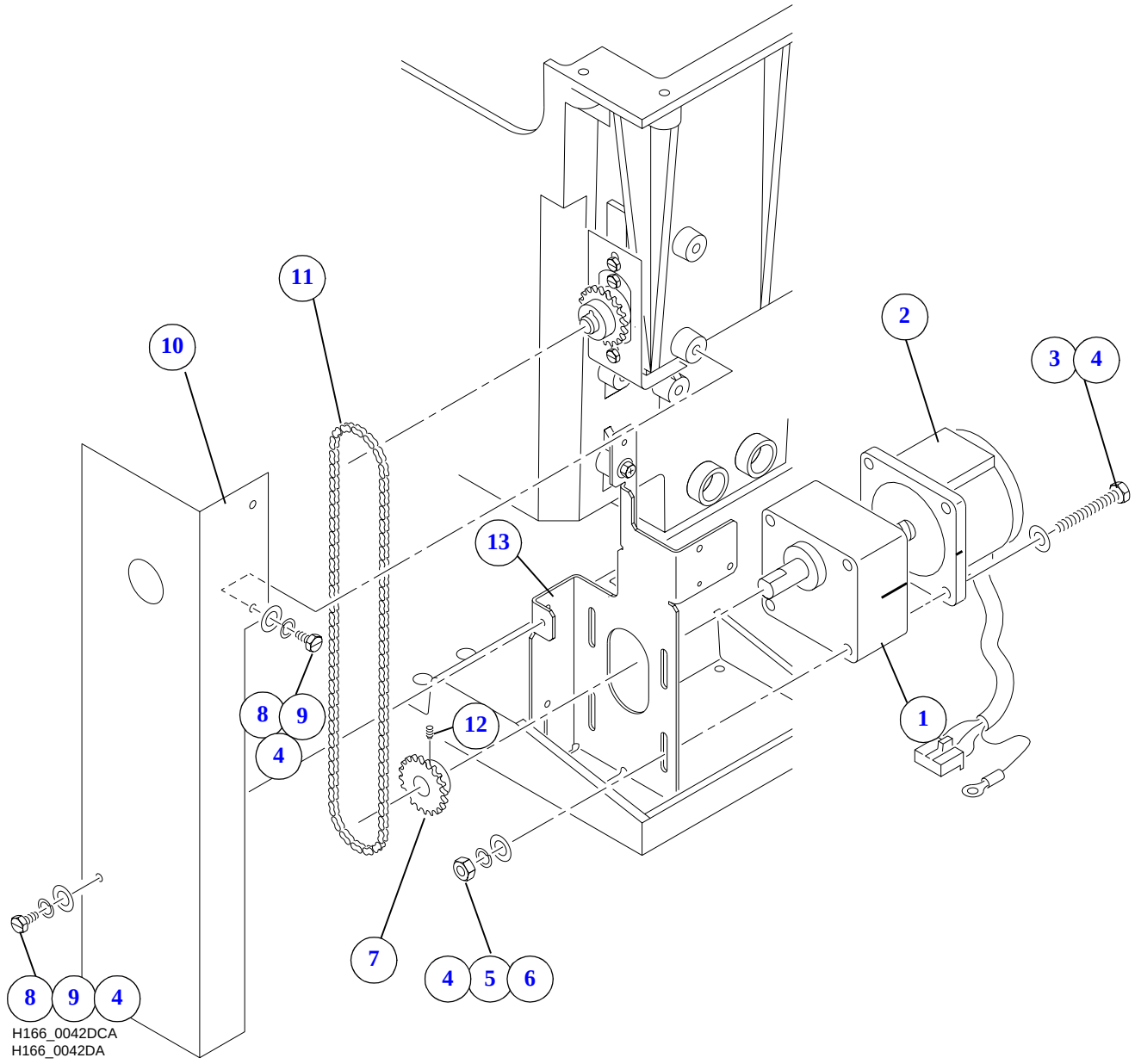

Figure 22 Main Drive Motor

Item	Part No.	Description	Qty.	Notes
1	1C4591	Gear Box	1	
2	1C4589	Motor	1	
3	7B8213	Screw	4	
4	852799	Washer	11	
5	852961	Lock Washer	4	
6	852800	Nut	4	
7	454454	Sprocket	1	20 Tooth
8	619284	Screw	3	
9	852961	Lock Washer	3	
10	5B6560	Cover - Drive Chain	1	
11	911727	Chain - Drive	1	
12	852558	Setscrew	1	
13	1C7233	Bracket	1	

Figure 23 Main Drive Shaft

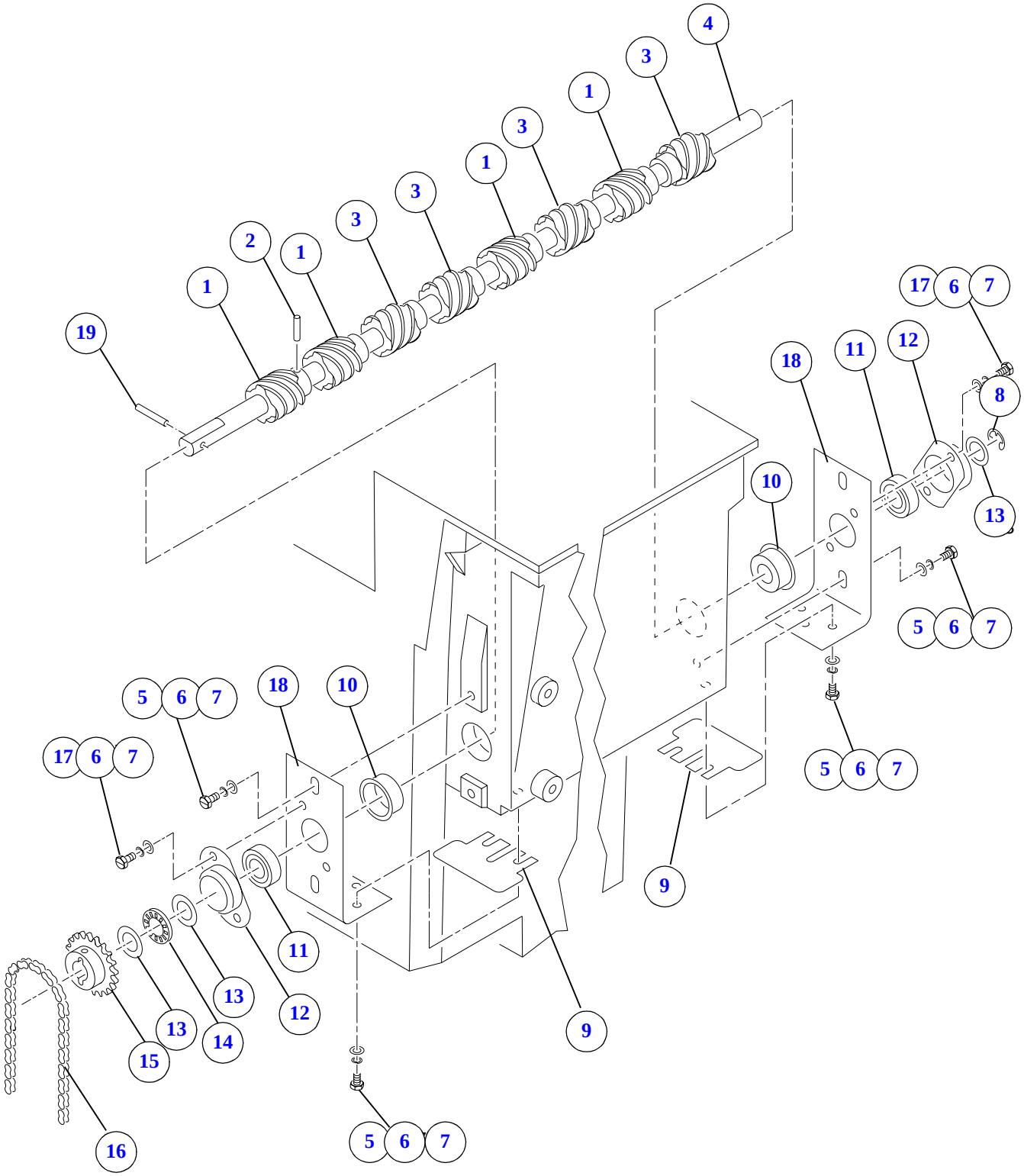

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Figure 23 Main Drive Shaft

Item	Part No.	Description	Qty.	Notes
1	748956	Gear - Worm, Right	4	
2	853000	Pin	8	
3	748955	Gear - Worm, Left	4	
4	981298	Shaft - Drive	1	
5	619284	Screw	8	
6	852961	Lock Washer	12	
7	852799	Washer	12	
8	192904	E-Ring	1	
9	8B6662	Shim	7	Quantity may vary.
10	562650	Shield	2	
11	595426	Bearing	2	
12	594103	Retainer - Bearing	2	
13	748957	Washer	4	
14	897205	Bearing - Thrust	1	
15	914721	Sprocket	1	20 Tooth
16	911727	Chain - Drive	1	
17	187235	Screw	4	
18	5B6632	Mount - Bearing	2	
19	914898	Pin - Dowel	1	

Figure 24 Dryer

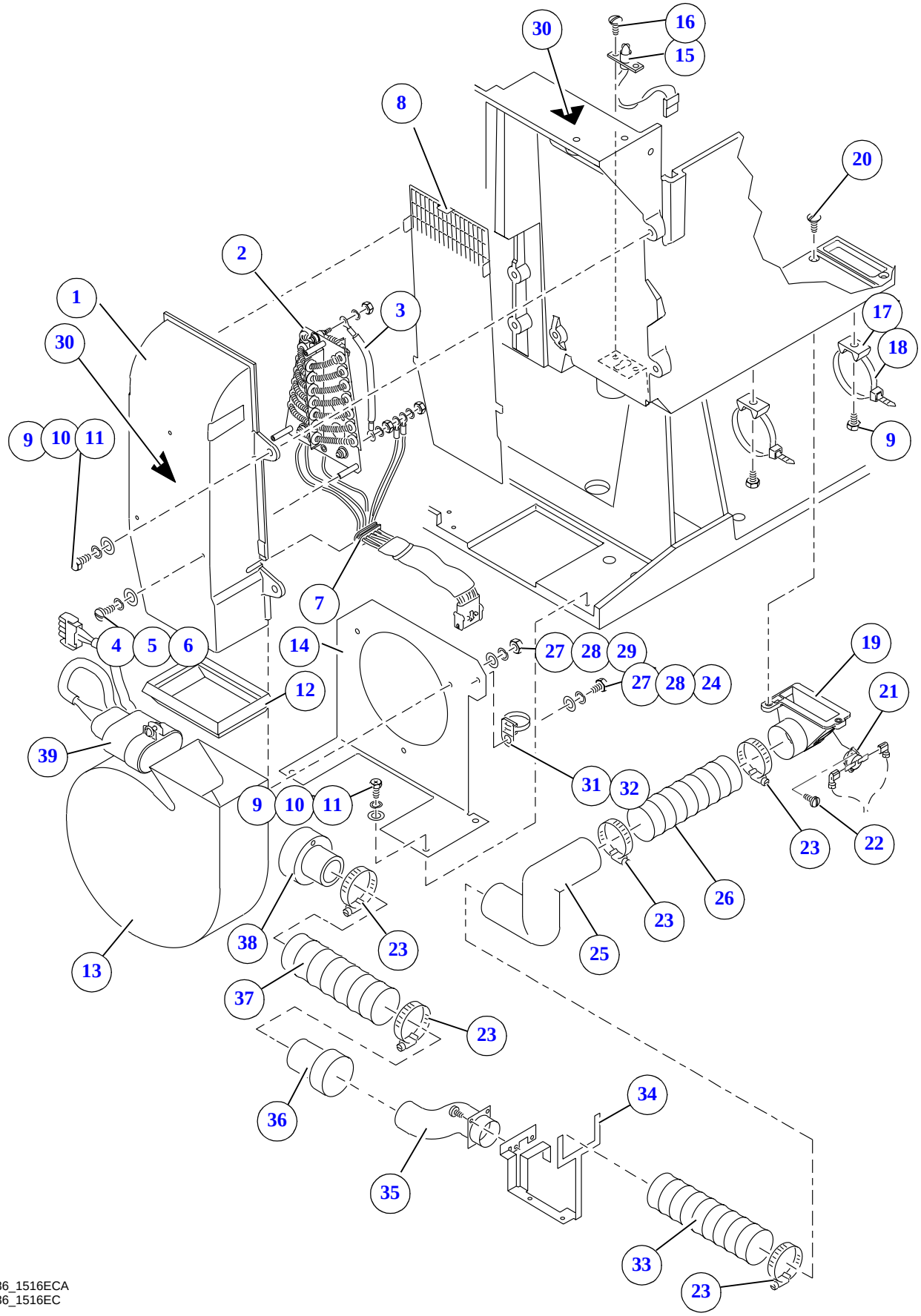

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Figure 24 Dryer

Item	Part No.	Description	Qty.	Notes
1	1C7235	Plenum - Heater	1	Does not include item 30.
2	1C7218	Heater - 3000 Watt	1	Includes item 3.
3	8B6574	Thermal Cut-off	1	
4	575820	Screw	3	
5	187213	Lock Washer	3	
6	165627	Washer	3	
7	1C7249	Grommet	1	
8	1C7248	Shield - Heat	1	
9	619284	Screw	3	
10	852961	Lock Washer	3	
11	852799	Washer	3	
12	1C7226	Sleeve - Blower	1	
13	9B8251	Blower	1	Includes items 14 and 39.
14	1C7232	Bracket - Blower	1	
15	1C7264	Thermistor - Dryer	1	
16	562201	Screw	2	
17	246875	Holder - Tie	2	
18	275372	Tie	2	
19	1C7243	Adapter - Exhaust	1	
20	852885	Screw	2	
21	9B8258	Thermostat - Over Temperature	1	
22	191097	Screw	1	
23	531927	Clamp	6	
24	480820	Screw	1	
25	5B6595	Duct - Exhaust	1	
26	5B6562	Hose - Short	1	
27	853100	Lock Washer	4	
28	852611	Washer	4	
29	853080	Nut	3	
30	2B0415	Label - Warning	2	
31	562213	Holder - Tie	1	
32	182590	Tie	1	
33	911677	Hose - Long	1	
34	911737	Bracket - Exhaust	1	
35	9219043	Adapter - Exhaust	1	Not stocked, special order.
36	911679	Adapter - Exhaust	1	
37	911680	Hose	1	
38	911674	Adapter - Exhaust	1	
39	4E5139	Capacitor	1	

Figure 25 Developer Plumbing Diagram

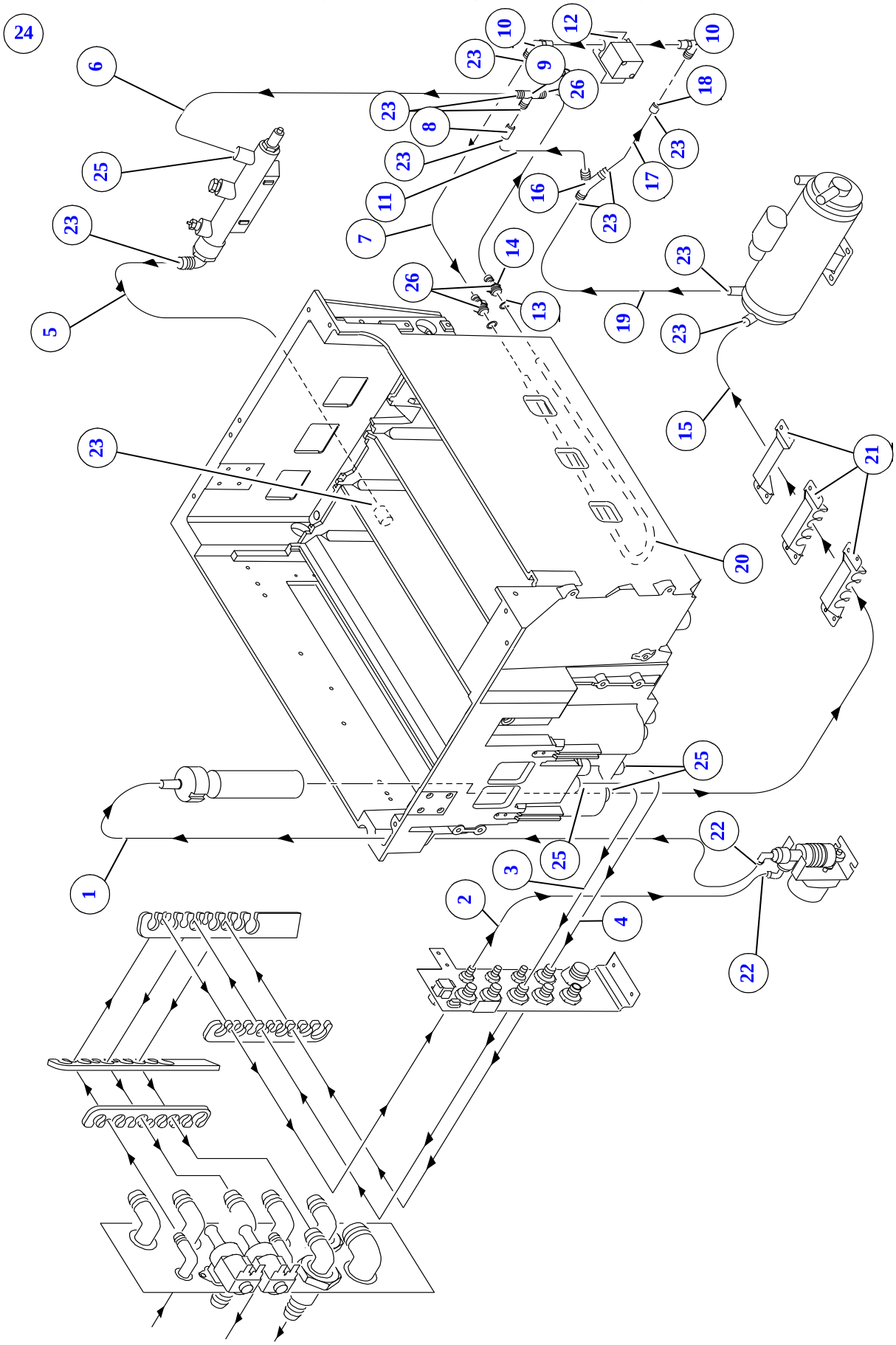

Figure 25 Developer Plumbing Diagram

Item	Part No.	Description	Qty.	Notes
1	5B6804	Tubing - Developer Replenisher Outlet	1	
2	779364	Tubing - Developer Replenisher Inlet	1	
3	779365	Tubing - Developer Overflow	1	
4	779387	Tubing - Developer Drain	4	
5	5B6806	Tubing - Developer Thermowell Outlet	1	
6	779363	Tubing - Recirculation	1	
7	5B6151	Tubing - Heat Exchanger	1	
8	914731	Orifice - 1/4 in. Diameter	1	
9	180281	Fitting - T	1	
10	486480	Fitting - Elbow	1	
11	779383	Tubing - Orifice	1	
12	779344	Solenoid - Cooling	1	
13	532378	O-Ring	2	
14	5B6156	Fitting	2	
15	779460	Tubing - Developer Recirculation Inlet	1	
16	477011	Fitting - Y	1	
17	779385	Tubing - Developer Solenoid Inlet	1	
18	914732	Orifice - 0.125 in. Diameter	1	
19	779384	Tubing - Developer Recirculation Outlet	1	
20	914724	Heat Exchanger	1	
21	749469	Guide - Hose	3	
22	246800	Clamp - Hose, Size 2	4	
23	246801	Clamp - Hose, Size 3	15	
24	246803	Clamp - Hose, Size 8	1	
25	246808	Clamp - Hose, Size 10	4	
26	914908	Clamp - Hose, Size 12	2	

Figure 26 Fixer Plumbing Diagram

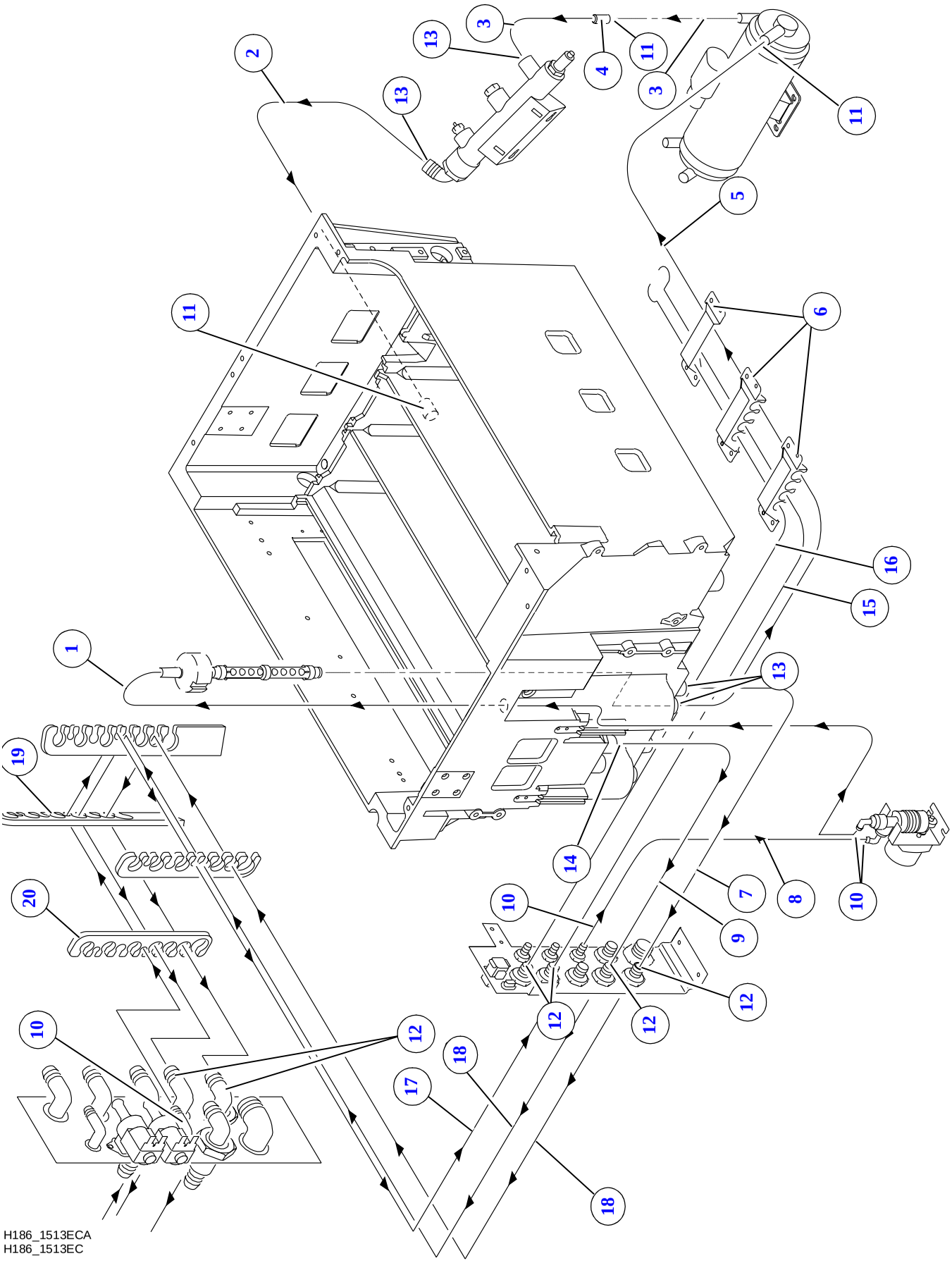

Figure 26 Fixer Plumbing Diagram

Item	Part No.	Description	Qty.	Notes
1	5B6803	Tubing - Fixer Replenisher Outlet	1	
2	5B6805	Tubing - Fixer Thermowell Outlet	1	
3	779363	Tubing - Recirculation	1	
4	459576	Orifice - 0.203 in. Diameter	1	
5	779388	Tubing - Fixer Recirculation Inlet	1	
6	779469	Guide - Hose	3	
7	779360	Tubing - Fixer Drain	1	
8	779371	Tubing - Fixer Replenishment Inlet	1	
9	779366	Tubing - Fixer Overflow	1	
10	246800	Clamp - Hose, Size 2	5	
11	246801	Clamp - Hose, Size 3	5	
12	246803	Clamp - Hose, Size 8	7	
13	246808	Clamp - Hose, Size 10	4	
14	914908	Clamp - Hose, Size 12	1	
15	8B6604	Tubing - Fixer Manager	1	Use with optional Fixer Manager only.
16	8B6605	Tubing - Fixer Manager	1	Use with optional Fixer Manager only.
17	918928	Tubing - Reinforced	1	
18	943457	Tubing - Straight	2	
19	9219061	Support - Hose, Long	2	
20	9219051	Support - Hose, Short	2	

Figure 27 Wash Plumbing Diagram

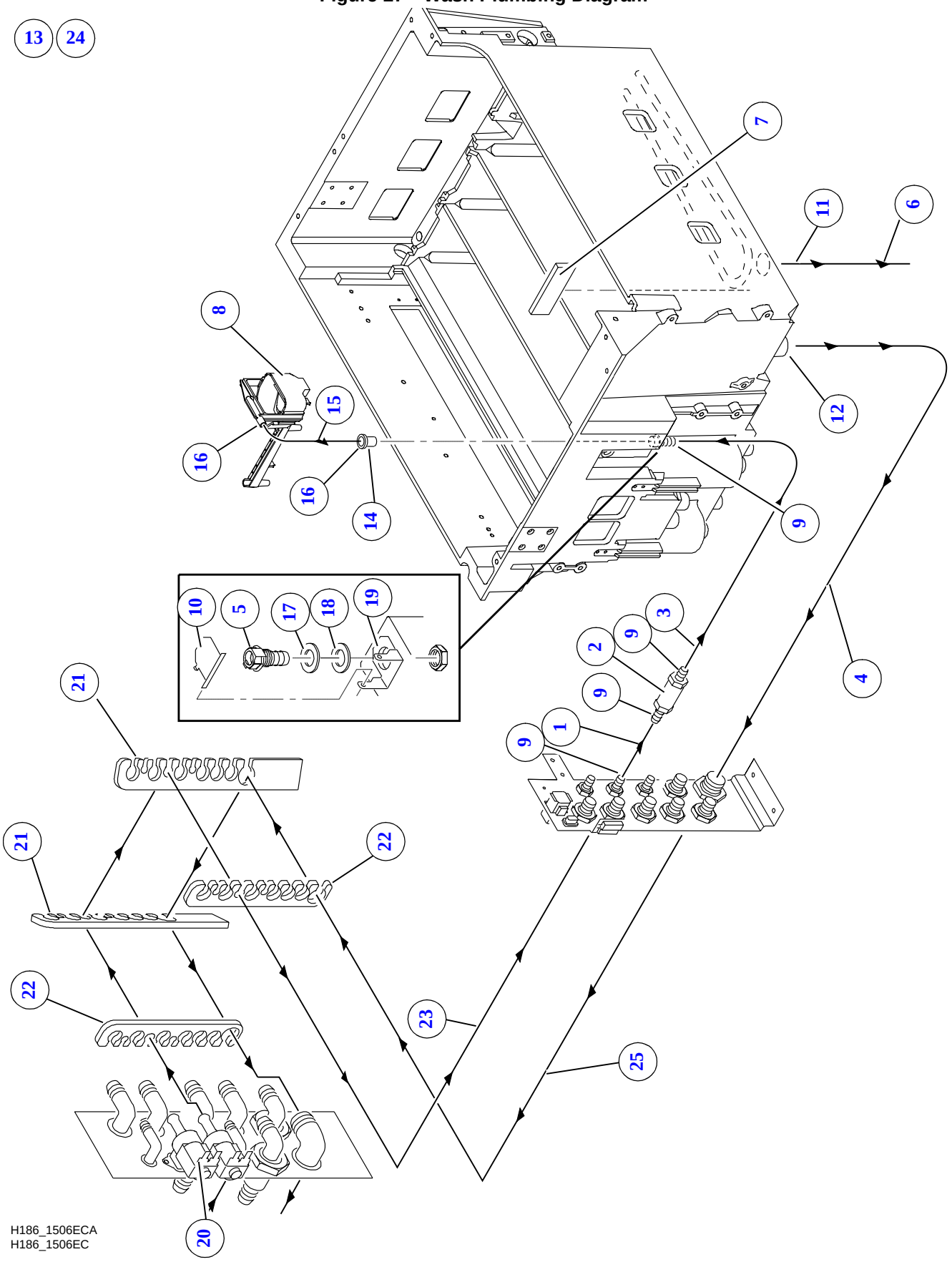

Figure 27 Wash Plumbing Diagram

Item	Part No.	Description	Qty.	Notes
1	943667	Tubing - Water Inlet	1	
2	5B6630	Valve - Control, 1/2 GPM Flow	1	Includes Fittings.
3	943665	Tubing - Water Inlet	1	
4	779362	Tubing - Wash Drain	1	
5	943701	Quick Disconnect - Female	1	Includes Nut.
6	5B6802	Tubing - Emergency Overflow	1	
7	5B6750	Clip - Wash Tank	1	
8	8B7218	Reservoir - Wash	1	
9	246800	Clamp - Hose, Size 2	4	
10	8B7101	Cover	1	
11	246808	Clamp - Hose, Size 10	1	
12	246805	Clamp - Hose, Size 16	2	
13	246804	Clamp - Hose, Size 12	1	
14	943700	Coupling - Quick Disconnect, Male	1	
15	8B7123	Tubing - Wash Reservoir	1	
16	182590	Tie	1	
17	594534	Washer	1	
18	594535	Gasket	1	
19	8B7100	Bracket	1	
20	9226646	Valve - Twin Water	1	
21	9219061	Support - Hose, Long	2	
22	9219051	Support - Hose, Short	2	
23	918928	Tubing - Reinforced	1	
24	943457	Tubing - Straight	1	
25	8B7309	Tubing - Reinforced	1	

Figure 28 Replenishment Pump Ay

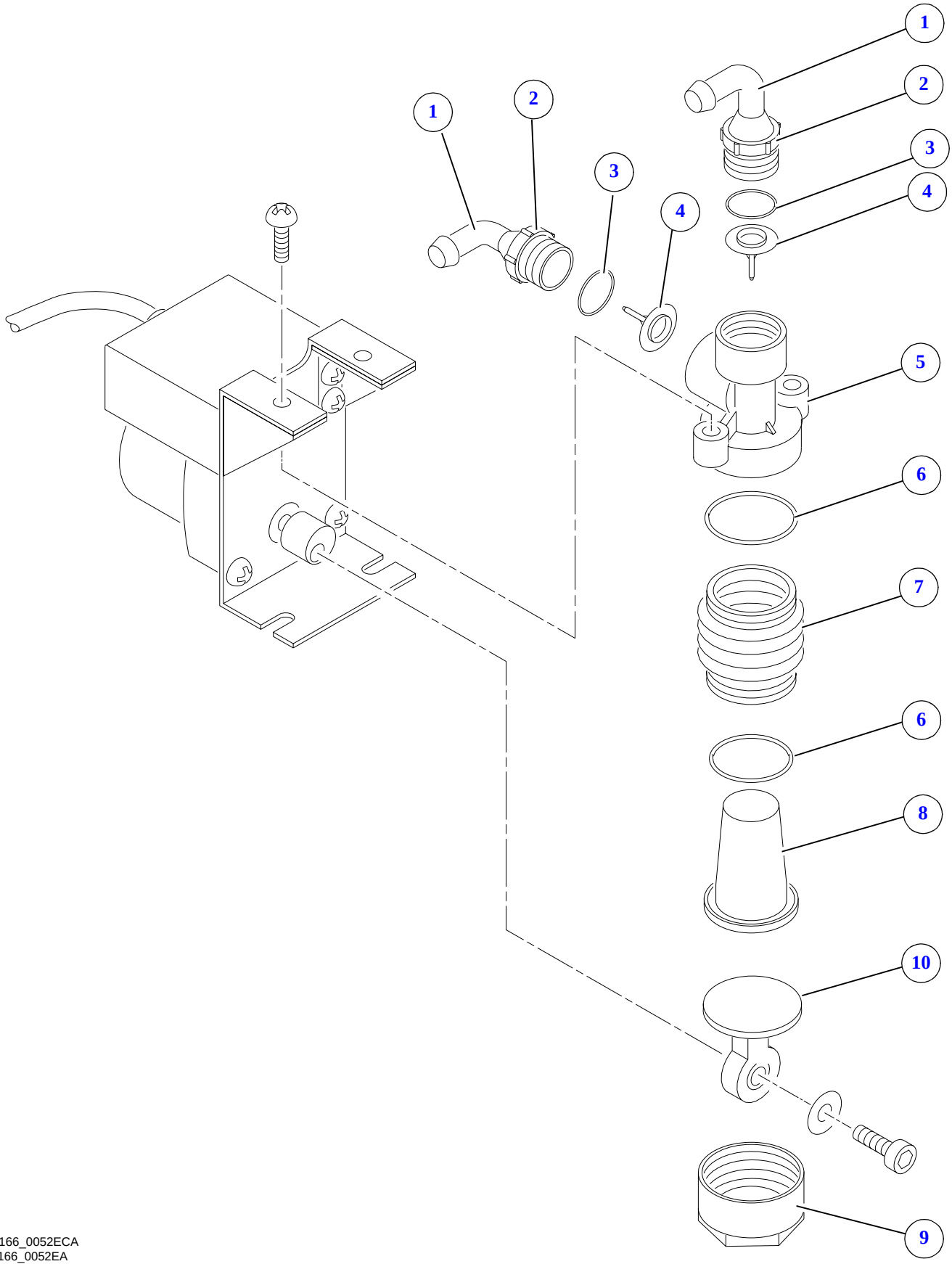

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Figure 28 Replenishment Pump Ay

Item	Part No.	Description	Qty.	Notes
	1C4593	Pump Ay - Replenishment, Complete	2	Quantity for entire Processor.
1	520390	Fitting - Elbow	2	Includes items 1 - 10
2	520391	Nut	2	
3	520388	O-Ring	2	
4	609817	Valve - Poppet	2	
5	535638	Valve Body	1	
6	535639	O-Ring	2	
7	532008	Bellows	1	
8	594838	Cup - Displacement	1	
9	594839	Nut	1	
10	- - - - - -	Crank	1	Not sold separately.

Figure 29 Recirculation Pump Ay

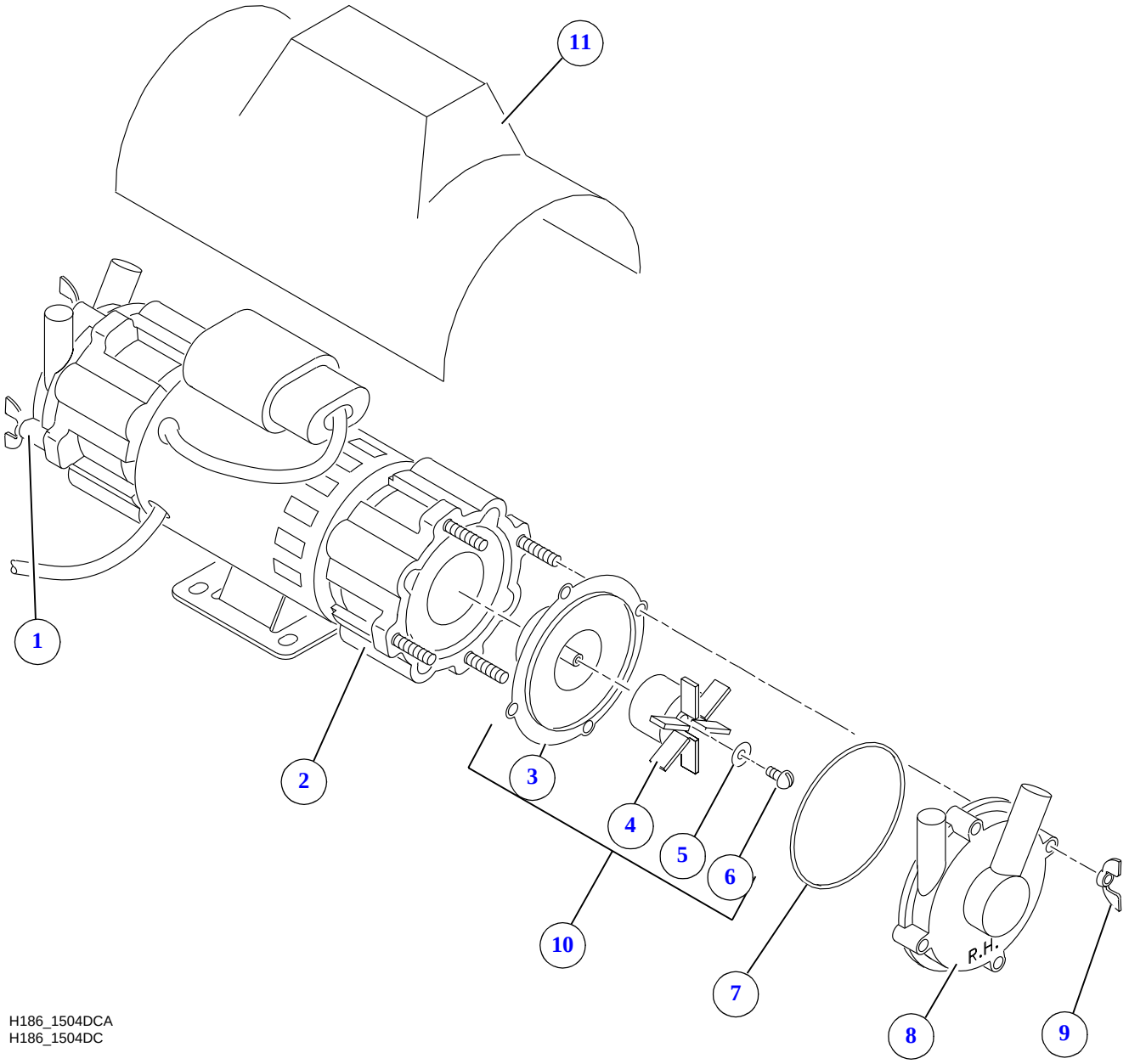

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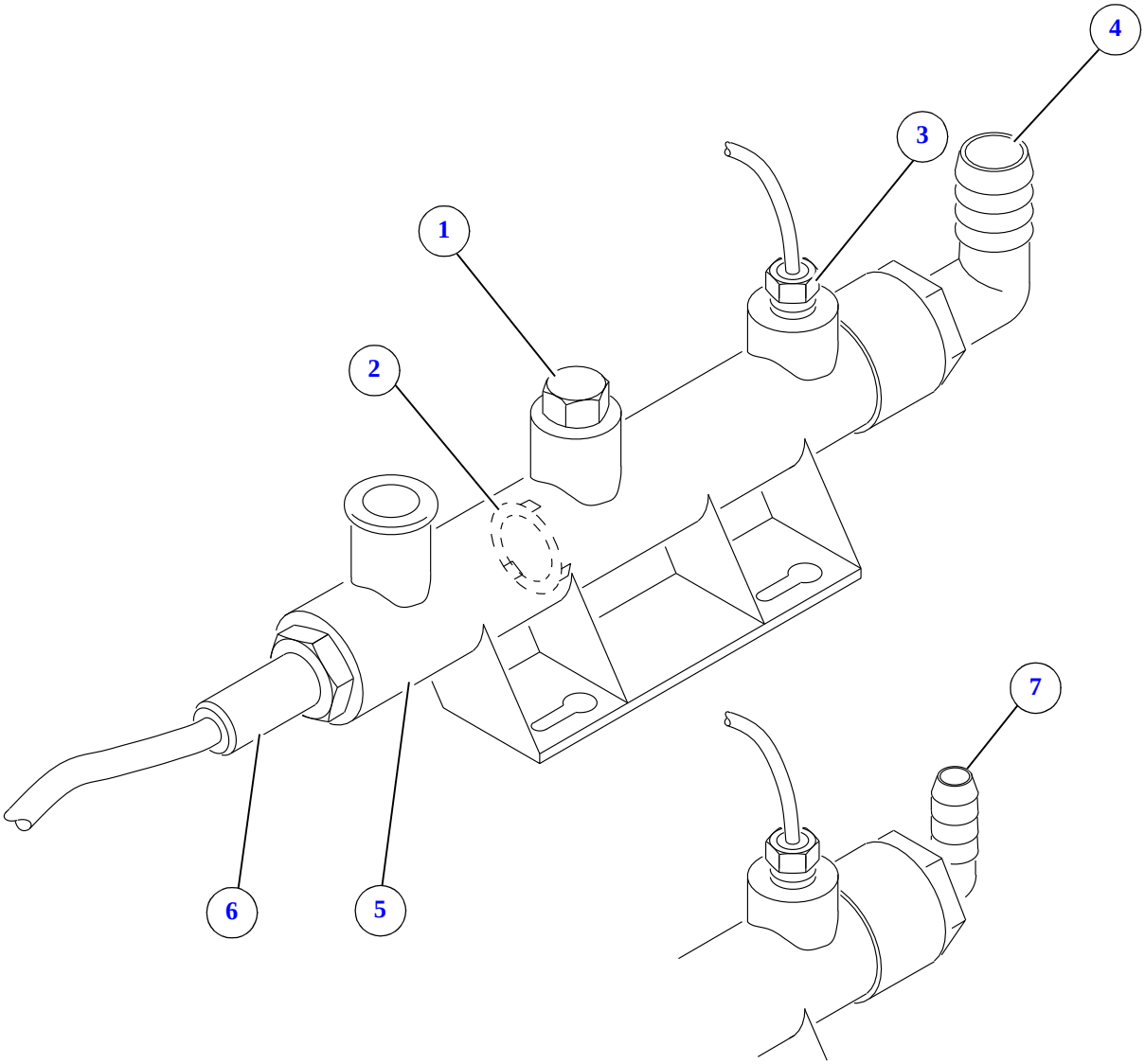
Figure 29 Recirculation Pump Ay

Item	Part No.	Description	Qty.	Notes
	1C4594	Pump Ay - Recirculation, Complete	1	Includes items 1 - 10.
1	472605	Housing - Left	2	
2	473926	Magnet	2	
3	418700	Housing - Inner	2	
4	474362	Impeller	2	
5	493505	Washer	2	
6	852946	Screw	2	
7	463363	O-Ring	2	
8	472606	Housing - Right	1	
9	144097	Nut - Wing	4	
10	418701	Housing and Impeller Ay	2	Includes items 3 - 6.
11	5B6884	Cover - Splash	1	

Figure 30 Solution Thermowell



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H186_1512DC

Figure 30 Solution Thermowell

Item	Part No.	Description	Qty.	Notes
1	541891	Plug - Thermowell	1	Developer and Fixer
2	607793	Locator	1	Developer and Fixer
3	911432	Thermistor - Solution	1	Developer and Fixer
4	478510	Fitting - Elbow, Fixer	1	Fixer only
5	8B7080	Thermowell	1	Developer and Fixer
6	1C4564	Heater - Solution	1	Developer and Fixer
7	5B6569	Fitting - Elbow, Developer	1	Developer only

Figure 31 Bulkhead Fittings

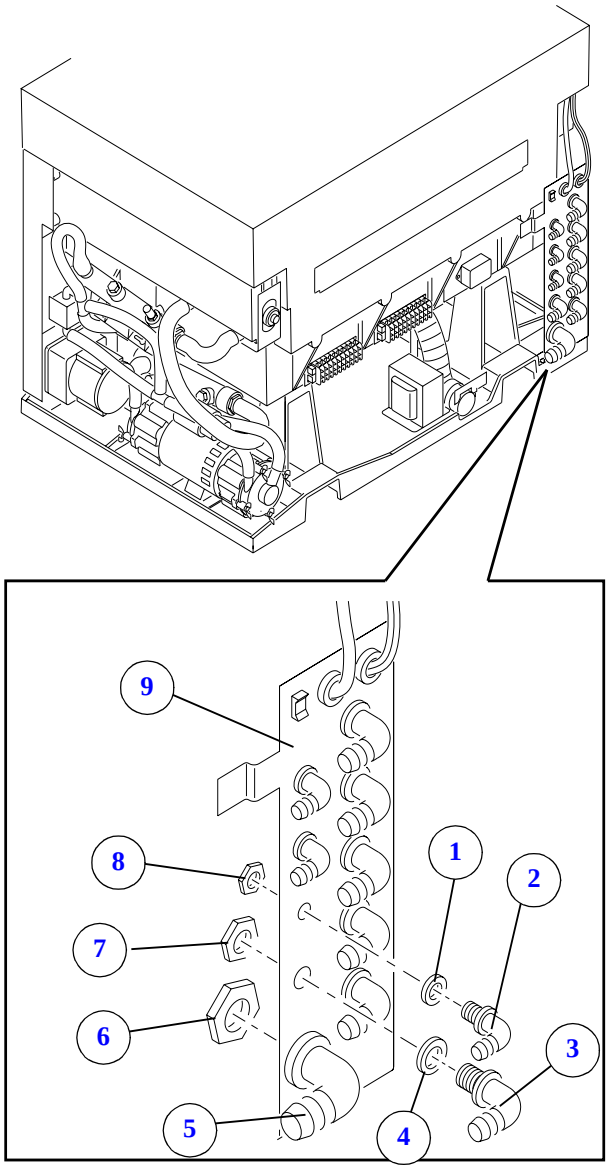

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Figure 31 Bulkhead Fittings

Item	Part No.	Description	Qty.	Notes
1	489174	Washer - 3/8 in., Rubber	3	
2	1C7115	Fitting - 3/8 in., Elbow	3	
3	1C7114	Fitting - 5/8 in., Elbow	6	
4	1C4721	Washer - 5/8 in., Rubber	6	
5	1C4524	Fitting - 1 in., Elbow	1	
6	779378	Nut - Jam, 1 in., 12	1	
7	779377	Nut - Jam, 5/8 in., 16	6	
8	779376	Nut - Jam, 3/8 in., 20	3	
9	779357	Panel - Bulkhead	1	

Figure 32 Bulkhead Fittings

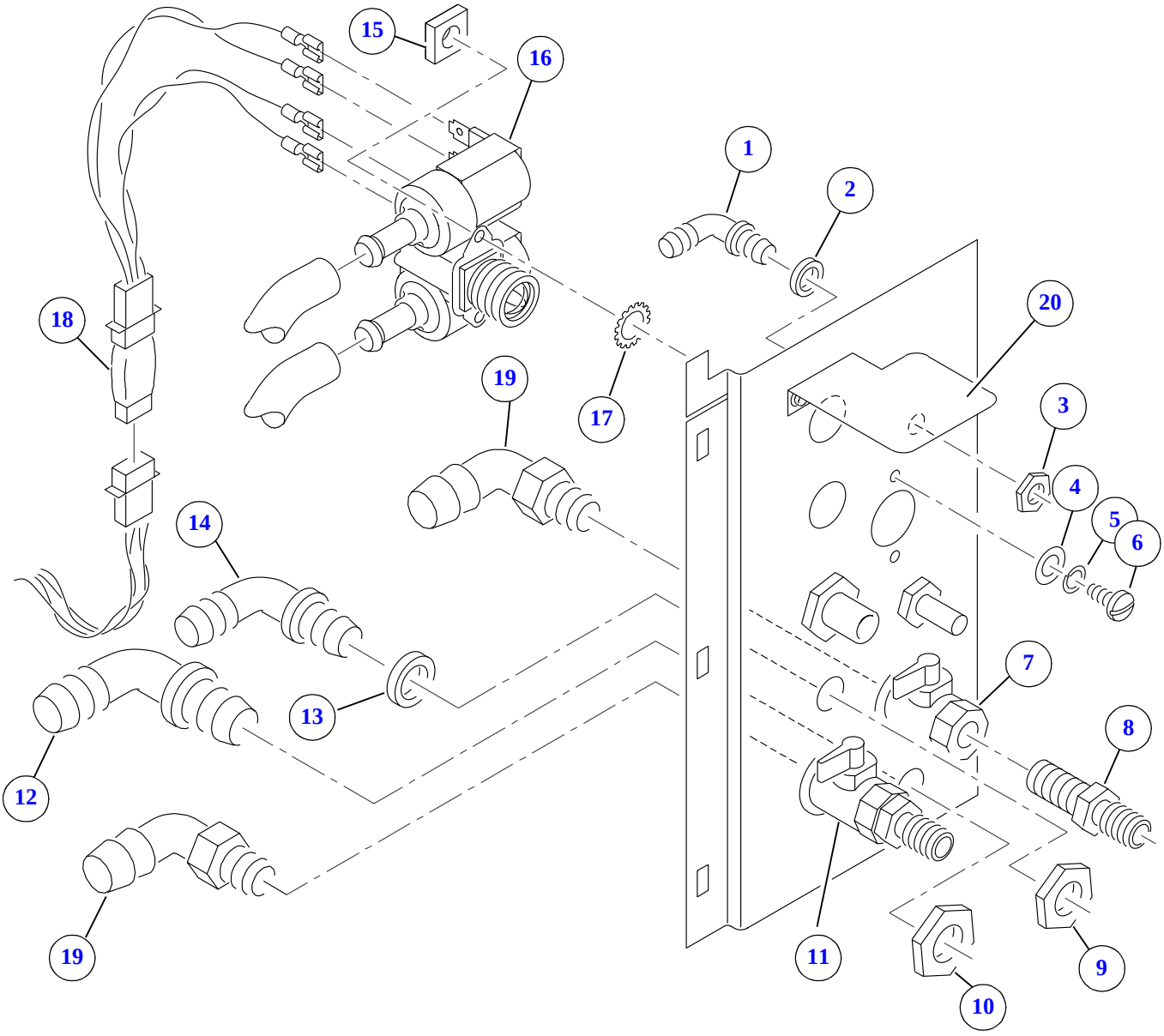

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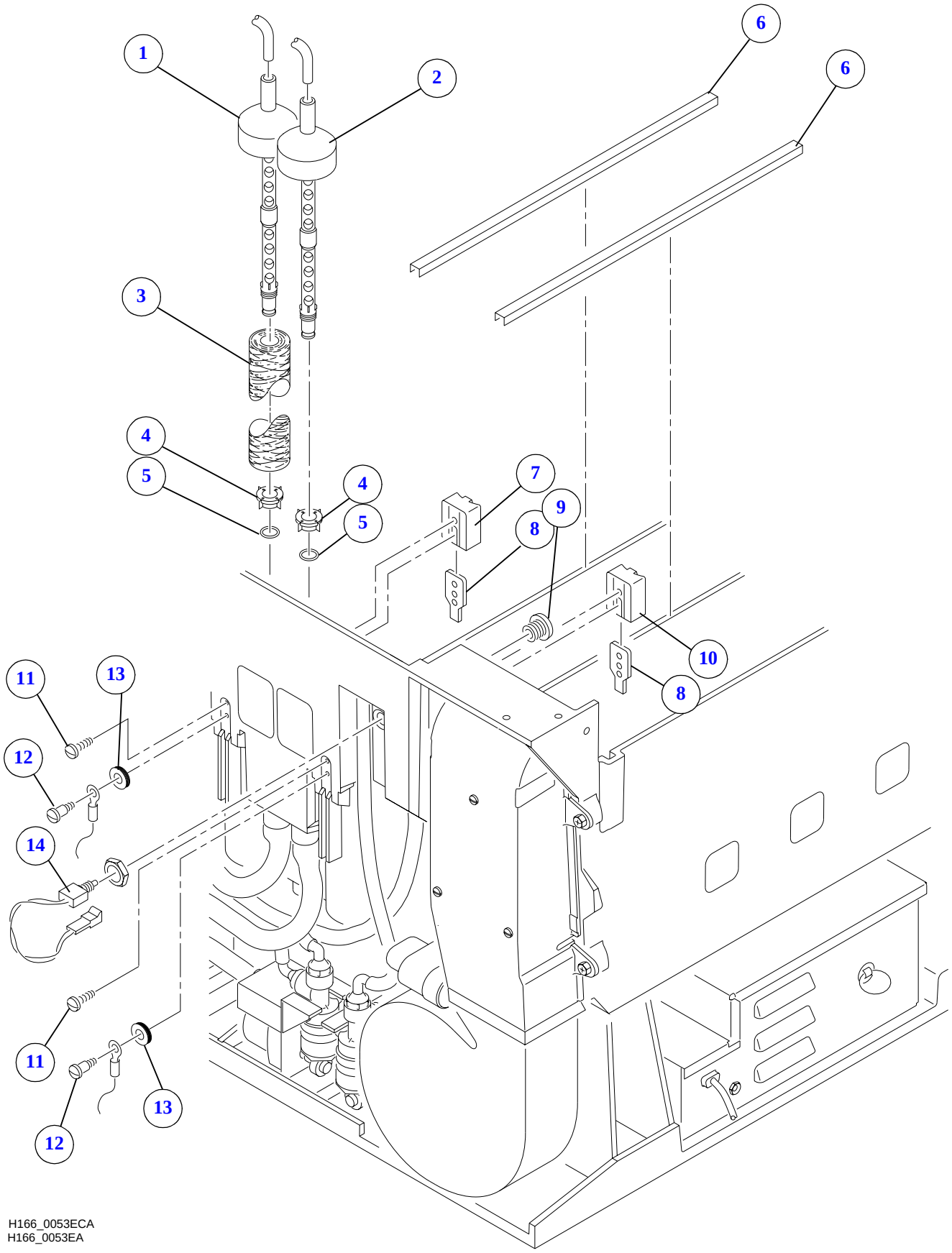
Figure 32 Bulkhead Fittings

Item	Part No.	Description	Qty.	Notes
1	1C7115	Fitting - 3/8 in., Elbow	2	
2	489174	Washer - 3/8 in., Rubber	2	
3	779376	Nut - Jam, 3/8 in., 20	2	
4	852611	Washer	2	
5	853100	Lock Washer	2	
6	566107	Screw	2	
7	779468	Valve - Drain, Red	1	
8	499754	Connector - Hose	2	
9	779377	Nut - Jam, 5/8 in., 16	4	
10	779378	Nut - Jam, 1 in., 12	1	
11	779359	Valve - Drain, Blue	1	
12	1C4524	Fitting - 1 in., Elbow	1	
13	1C4721	Washer - 5/8 in., Rubber	4	
14	1C7114	Fitting - 5/8 in., Elbow	4	
15	779453	Fastener	2	
16	9226646	Valve - Twin Water	1	
17	851269	Washer - Star	2	
18	618502	Diode Ay	1	
19	493647	Fitting - 3/8 in. x 5/8 in., Elbow	2	
20	9216761	Plate - Protective	1	

Figure 33 Miscellaneous Tank Parts



H166_0053ECA
H166_0053EA

Figure 33 Miscellaneous Tank Parts

Item	Part No.	Description	Qty.	Notes
1	779330	Mandrel - Developer, Red	1	Includes items 4 and 5.
2	914719	Mandrel - Fixer, Blue	1	Includes items 4 and 5.
3	943442	Filter - Cartridge, Developer	1	
4	740639	Nut - Wing	2	
5	740721	O-Ring	2	
6	5B6592	Stiffener - Tank Wall	2	
7	779458	Housing - Level Sensor, Developer	1	
8	779459	Probe - Level Sensor	2	
9	918094	Button - Replenishment Switch	1	Includes Nut.
10	779473	Housing - Level Sensor, Fixer	1	
11	544194	Screw	2	
12	1C7237	Screw - Shoulder	2	
13	748043	Washer	2	
14	955719	Switch - Replenishment Calibration	1	

Figure 34 Miscellaneous Tank Parts

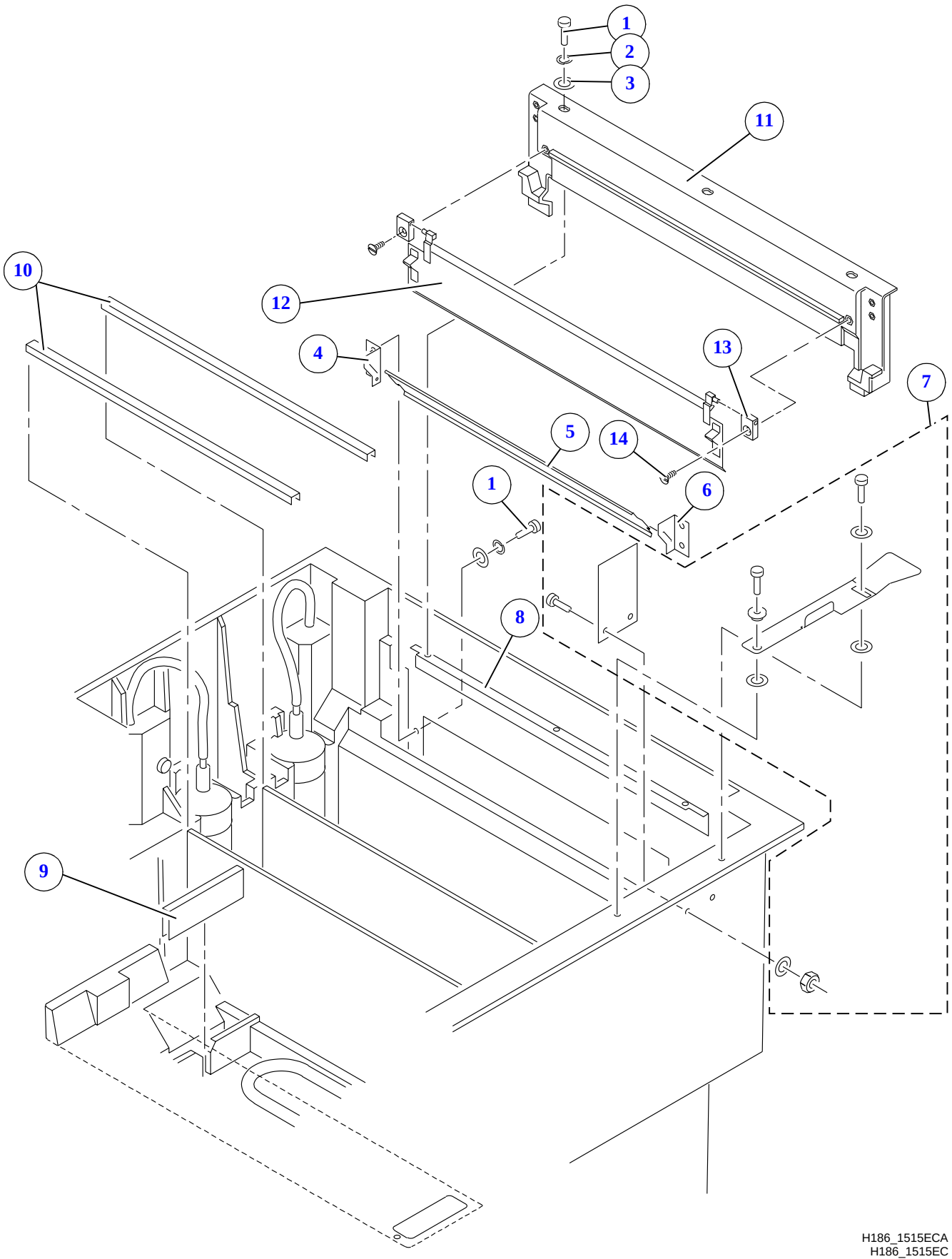
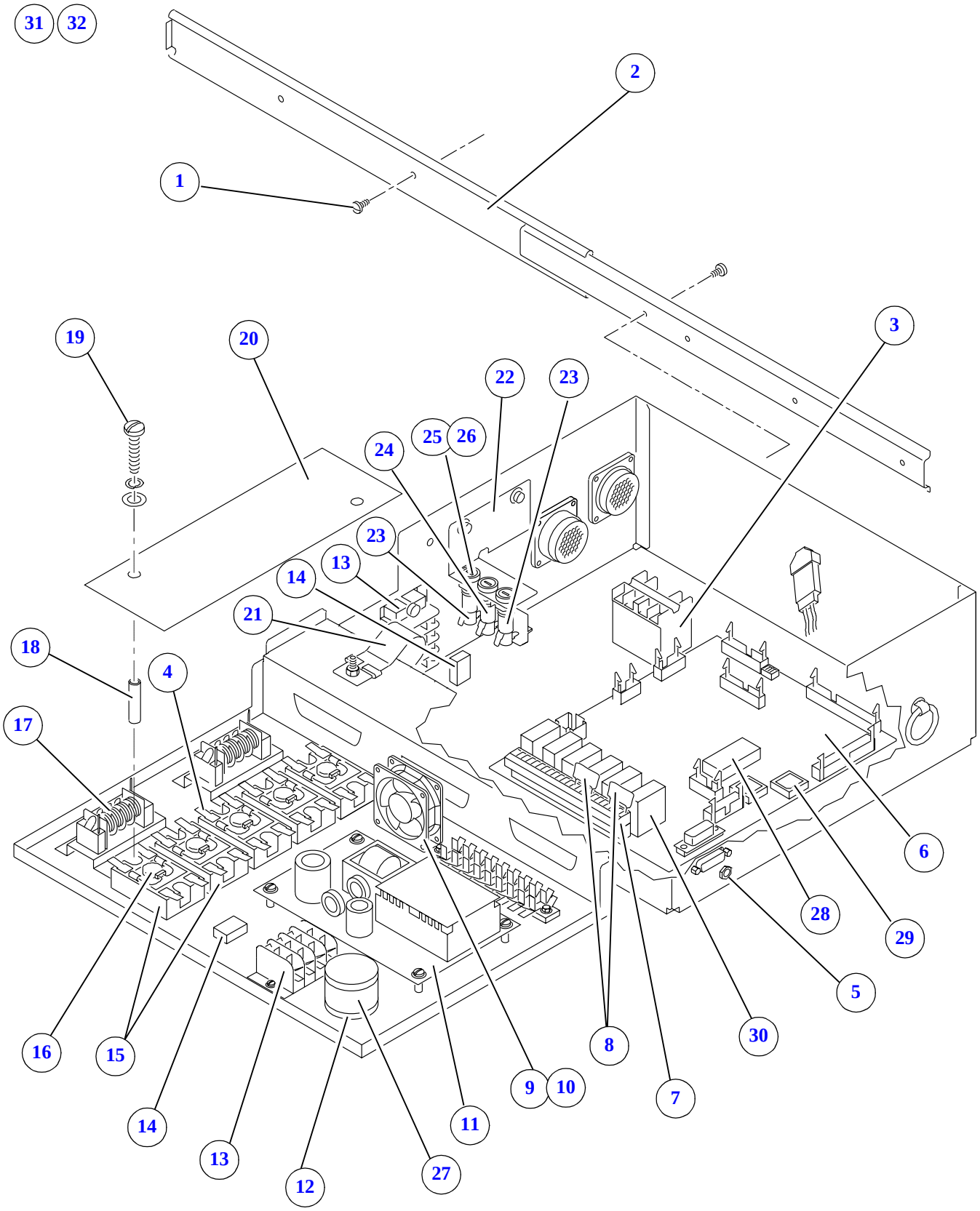


Figure 34 Miscellaneous Tank Parts

Item	Part No.	Description	Qty.	Notes
1	852522	Screw	9	
2	187213	Lock Washer	9	
3	165625	Washer	9	
4	1C0475	Bracket - Non-Drive Side	1	
5	943661	Shoe - Guide	1	
6	335547	Bracket - Drive Side	1	
7	9224910	Bracket - Stop Kit	1	
8	779451	Bracket - Entrance	1	
9	5B6750	Clip - Wash Tank	1	
10	5B6592	Stiffener - Tank Wall	2	
11	914911	Housing - Film Detector	1	
12	1C4042	Splash Guard	1	
13	475493	Block - Hinge	2	
14	852982	Screw	2	

Figure 35 Electrical Box

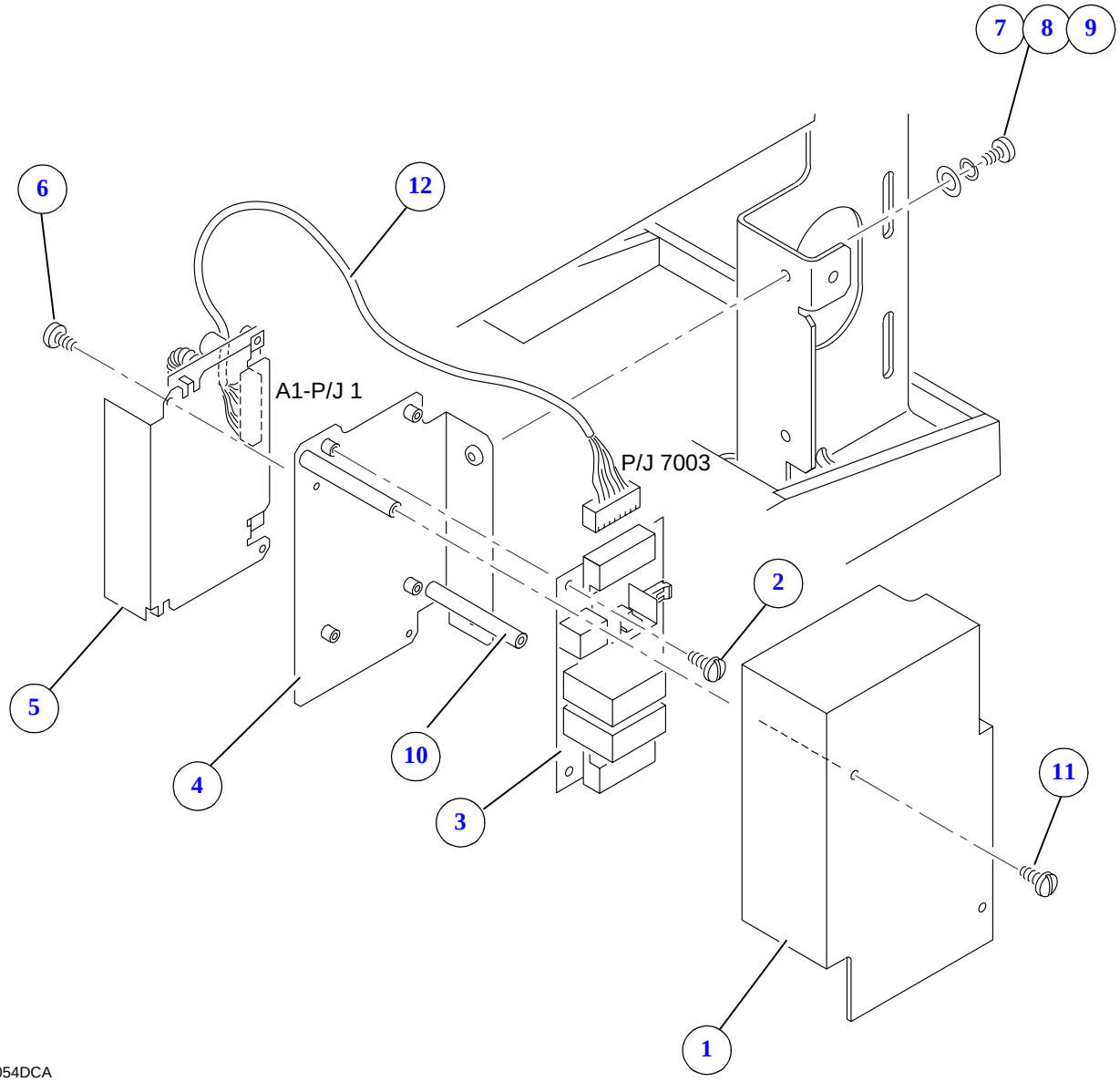


H186_1510ECA
H186_1510EC

Figure 35 Electrical Box

Item	Part No.	Description	Qty.	Notes
1	852982	Screw	10	
2	5B6824	Slide	2	
3	1C4599	Relay	1	K1
4	4B3991	Relay - Solid State	1	20 A
5	292888	Jack - ESD	1	J-502
6	6E5142	Board - 5000, Microprocessor	1	
7	335500	Connector	1	
8	914800	Filter	2	
9	1C7262	Fan	1	
10	8B6602	Bracket - Fan	1	
11	9B8700	Power Supply - Quad DC	1	
12	9B8721	Inductor	1	
13	241883	Terminal Block	2	
14	9B8722	Capacitor	2	
15	4B4088	Relay - Solid State, 10 A	4	Requires new Metal Oxide Varistor - item 16.
16	5B6782	Metal Oxide Varistor - 20 A	5	
17	943435	Inductor - Fixed	2	
18	7B8189	Spacer	2	
19	535039	Screw	2	
20	9B8281	Cover - Relay	1	
21	324916	Ground Strap	1	
22	1C7242	Bracket - Fuse	1	
23	454771	Fuse - 1.5 A	2	
24	597341	Fuse - 8 A	1	
25	943366	Holder - Fuse	3	
26	477506	Carrier - Fuse	3	
27	722840	Clamp	1	
28	979762	Clock - Memory Module	1	
29	8B6711	E-PROM - Boot	1	U6
30	1E5661	Relay	6	
31	6E5137	Disk - Download Operating Software	1	Not visible in graphic. See Service Bulletin No. 264.
32	7E6705	Disk - Diagnostic Software	1	Not visible in graphic.

Figure 36 Drive Interlock and Motor Controller Boards

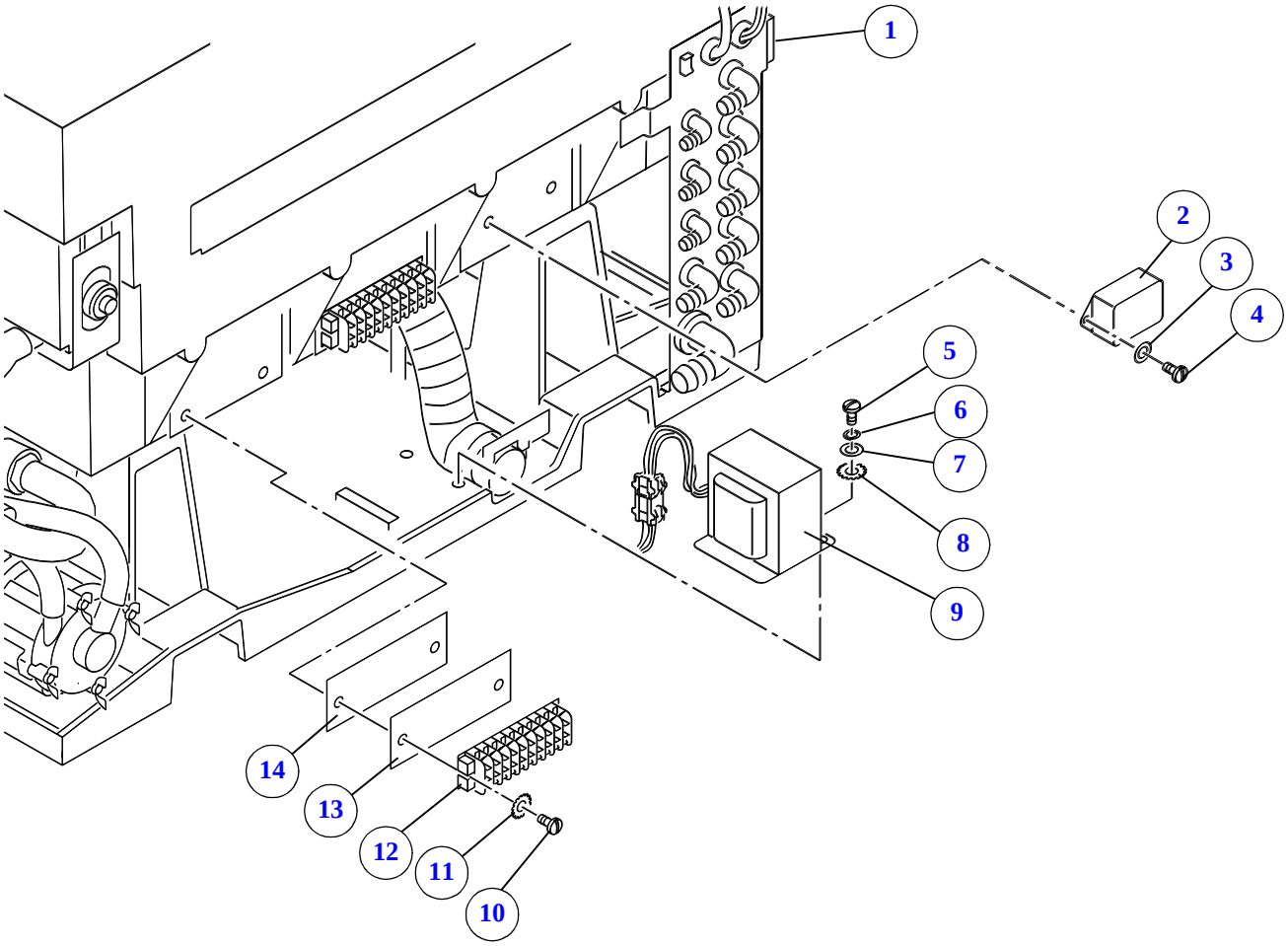


H166_0054DCA
H166_0054DC

Figure 36 Drive Interlock and Motor Controller Boards

Item	Part No.	Description	Qty.	Notes
1	5B6844	Cover - 7000 Board	1	
2	852774	Screw	4	
3	1C4617	Board - 7000, Drive Interlock	1	
4	8B7382	Bracket - 7000 Board	1	
5	1C4590	Board - Motor Controller	1	
6	191097	Screw	2	
7	167737	Screw	2	
8	853100	Lock Washer	2	
9	852611	Washer	2	
10	7B8424	Pin - Standoff	2	
11	165626	Screw	2	
12	1C7199	Cable - 7000 Board to Motor Controller Board	1	

Figure 37 Miscellaneous Electrical Parts



H166_0055DCA
H166_0055DA

Figure 37 Miscellaneous Electrical Parts

Item	Part No.	Description	Qty.	Notes
1	914599	Switch - Interlock	1	
2	914596	Filter - EMI	1	
3	852611	Washer	2	
4	852523	Screw	2	
5	619284	Screw	2	
6	852961	Lock Washer	2	
7	852799	Washer	2	
8	168424	Lock Washer	2	
9	748501	Autotransformer	1	
10	852809	Screw	4	
11	851269	Washer - Star	4	
12	779400	Strip - Terminal, TB2 and TB3	2	
13	943903	Strip - Marker, TB2 and TB3	2	
14	779401	Insulator	2	

Figure 38 Accessories

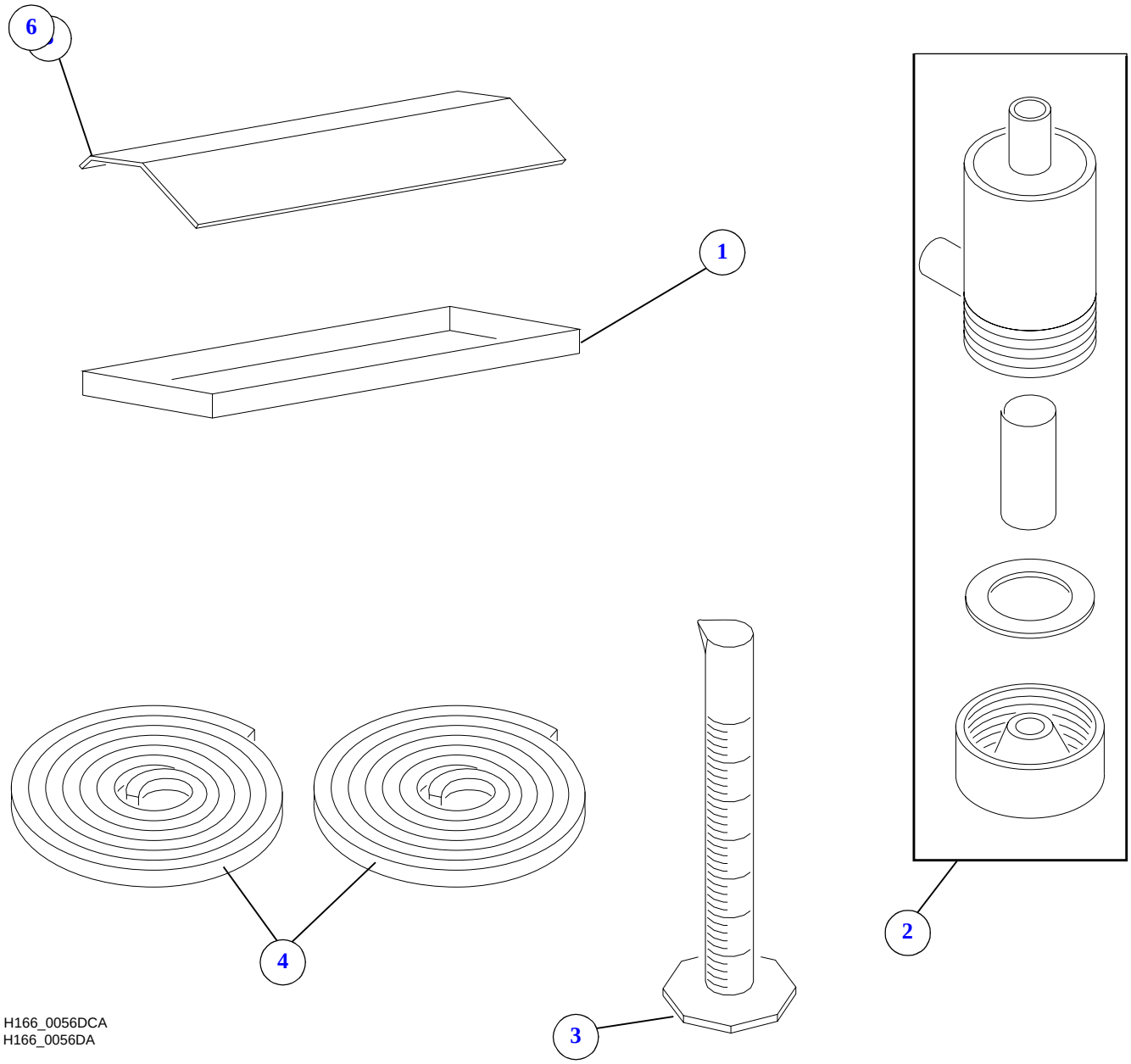


Figure 38 Accessories

Item	Part No.	Description	Qty.	Notes
1	459432	Tray - Drip	1	
2	472261	Strainer Ay	2	
3	479821	Cylinder - Graduated	1	
4	650938	Gasket - Light Tight	2	10 ft roll.
5	918947	Splash Guard	1	
6	452990	Tubing - Replenishment	-----	Not visible in graphic. Order by the foot.

Section 2: Numerical Index

Numerical Index

Part No.	Description	Figure No.
- - - - - -	Crank	28
144097	Nut - Wing	29
165625	Washer	34
165626	Screw	15, 36
165627	Washer	24
167737	Screw	36
168424	Lock Washer	37
180281	Fitting - T	25
180977	Washer	20, 21
182590	Tie	20, 24, 27
187213	Lock Washer	24, 34
187235	Screw	1, 23
190596	Screw	6, 11
191097	Screw	24, 36
192904	E-Ring	23
1C0475	Bracket - Non-Drive Side	34
1C0489	Roller - Gray, Silicone	7
1C4042	Splash Guard	34
1C4395	Bearing	2, 9
1C4524	Fitting - 1 in., Elbow	31, 32
1C4564	Heater - Solution	30
1C4589	Motor	22
1C4590	Board - Motor Controller	36
1C4591	Gear Box	22
1C4593	Pump Ay - Replenishment, Complete	28
1C4594	Pump Ay - Recirculation, Complete	29
1C4599	Relay	35
1C4617	Board - 7000, Drive Interlock	36
1C4721	Washer - 5/8 in., Rubber	31, 32
1C7106	Spring	7, 10, 12, 18, 19, 21
1C7107	Spring	14
1C7114	Fitting - 5/8 in., Elbow	31, 32
1C7115	Fitting - 3/8 in., Elbow	31, 32
1C7183	Ground Wire	20
1C7199	Cable - 7000 Board to Motor Controller Board	36
1C7206	Air Tube	17
1C7212	Diffuser - Air Tube	17
1C7213	Baffle - Air	20
1C7218	Heater - 3000 Watt	24
1C7226	Sleeve - Blower	24
1C7227	Manifold - Exhaust	20
1C7229	Trough	7
1C7230	Trough	12
1C7232	Bracket - Blower	24
1C7233	Bracket	22

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Part No.	Description	Figure No.
1C7235	Plenum - Heater	24
1C7237	Screw - Shoulder	33
1C7242	Bracket - Fuse	35
1C7243	Adapter - Exhaust	24
1C7244	Gear - Snap-On	18
1C7245	Gear	18
1C7248	Shield - Heat	24
1C7249	Grommet	24
1C7262	Fan	35
1C7264	Thermistor - Dryer	24
1C7269	Gasket - Thermistor	20
1C7366	Shaft	14
1C7381	Roller - Black, Plastic	5, 10
1C7384	Roller - Black, Plastic	6, 11
1C7386	Roller - Black, Plastic	10
1C7552	Roller - Black, Plastic	2
1C7630	Sideplate - Developer, Turnaround, Drive Side	6
1C7631	Sideplate - Developer, Turnaround, Non-Drive Side	6
1E5661	Relay	35
241883	Terminal Block	35
246581	Gear	19
246800	Clamp - Hose, Size 2	25, 26, 27
246801	Clamp - Hose, Size 3	25, 26
246803	Clamp - Hose, Size 8	25, 26
246804	Clamp - Hose, Size 12	27
246805	Clamp - Hose, Size 16	27
246808	Clamp - Hose, Size 10	25, 26, 27
246875	Holder - Tie	24
246979	Roller - Tan, Phenolic	18, 19, 21
264548	Holder - Tie	20
275372	Tie	24
292888	Jack - ESD	35
2B0415	Label - Warning	24
2E4319	Splash Guard - Stainless Steel	13
324916	Ground Strap	35
335500	Connector	35
335547	Bracket - Drive Side	34
3B7301	Washer - Thrust	19
3H8275	Sideplate - Dryer, Drive Side	18
3H8282	Washer - Bearing	18
3H8738	Chain - Stainless Steel	19
418700	Housing - Inner	29
418701	Housing and Impeller Ay	29
418775	Washer	2, 7, 14, 18, 19, 21
452044	Key	2
452990	Tubing - Replenishment	38
454285	Sprocket	9

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Part No.	Description	Figure No.
454354	Key	4, 9
454454	Sprocket	22
454771	Fuse - 1.5 A	35
458170	Rod - Tie	2, 7, 12
458174	Spacer	2
458175	Shaft	2
458205	Spacer	4, 9
458207	Shaft	4, 6, 9, 10, 11
458228	Shoe - Guide	11
458235	Shaft	2
458953	Shoe - Guide	2, 7, 12
459343	Washer	6, 11, 12
459347	Collar	9, 10
459432	Tray - Drip	38
459576	Orifice - 0.203 in. Diameter	26
459943	Washer - Identification, Developer	4
459944	Washer - Identification, Fixer	9
459945	Washer - Identification, Wash	15
459946	Washer - ID, Developer/Fixer	7
459947	Washer - ID, Fixer/Wash	12
463004	Spacer	4, 6, 9, 11
463100	Washer	4, 6, 9, 11
463363	O-Ring	29
467016	Roller - Tan, Phenolic	18
467564	Gear	10
467843	Spring	9
470085	Roller - Black, Rubber	7, 12
472261	Strainer Ay	38
472605	Housing - Left	29
472606	Housing - Right	29
472755	Nut - Tie Rod, Short	2, 7, 12
472756	Nut - Tie Rod, Long	2, 7, 12
473220	Bushing	4, 9
473221	Plate - Keeper	4, 9
473926	Magnet	29
474362	Impeller	29
474596	Bracket - Guide Shoe	6, 7, 11, 12, 15, 17, 21
474599	Roller - Black, Rubber	9
474645	Spring	6, 11
474777	Stud - Snap-In	2, 5, 10
475493	Block - Hinge	34
477000	Sideplate - Fixer, Turnaround, Non-Drive Side	11
477001	Sideplate - Fixer, Turnaround, Drive Side	11
477011	Fitting - Y	25
477092	Spacer	4, 9
477506	Carrier - Fuse	35
478510	Fitting - Elbow, Fixer	30

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Part No.	Description	Figure No.
479821	Cylinder - Graduated	38
480820	Screw	24
486480	Fitting - Elbow	25
489174	Washer - 3/8 in., Rubber	31, 32
490096	Screw	6, 11
490097	Screw	7, 12, 14, 20, 21
493505	Washer	29
493647	Fitting - 3/8 in. x 5/8 in., Elbow	32
499754	Connector - Hose	32
4B3991	Relay - Solid State	35
4B4088	Relay - Solid State, 10 A	35
4E5139	Capacitor	24
502464	Pin	7, 12, 14, 18, 19
520388	O-Ring	28
520390	Fitting - Elbow	28
520391	Nut	28
523016	Nut	6
531927	Clamp	24
532008	Bellows	28
532062	Chain	9, 11
532124	Gear - Snap-On	18
532164	Rod - Tie	17
532378	O-Ring	25
534791	Spacer	4, 9
535039	Screw	35
535638	Valve Body	28
535639	O-Ring	28
539198	Pulley	10
541891	Plug - Thermowell	30
544081	Pin	19
544132	Screw	4
544194	Screw	33
544267	Screw	7, 12, 15, 17
550774	Gear	4, 9, 19
550781	Gear	2, 7, 12
559787	Shaft	4, 9
562201	Screw	24
562213	Holder - Tie	24
562226	Washer	10
562228	Stud - Snap-In	18
562389	Shoe - Guide	7, 12
562609	Spring	17
562650	Shield	23
562765	Shoe - Guide	11
566107	Screw	32
573971	O-Ring	14
575820	Screw	24
587329	Roller - Tan, Phenolic	18

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Part No.	Description	Figure No.
594103	Retainer - Bearing	23
594233	Bracket - Guide Shoe	2, 7, 12, 17
594237	Roller - Black, Rubber	2, 19, 21
594254	Gear	9
594534	Washer	27
594535	Gasket	27
594838	Cup - Displacement	28
594839	Nut	28
595426	Bearing	23
597341	Fuse - 8 A	35
5B6076	Roller - Tan, Phenolic	11
5B6151	Tubing - Heat Exchanger	25
5B6156	Fitting	25
5B6165	Spring	19
5B6316	Screw	2, 6, 7, 11, 12, 17, 21
5B6395	Stud - Snap-In	5, 10
5B6396	Stud - Snap-In	5
5B6406	Roller - Stainless Steel	9
5B6407	Roller - Black, Rubber	9
5B6409	Shoe - Guide	11
5B6413	Roller - Black, Rubber	10
5B6414	Roller - Stainless Steel	10
5B6560	Cover - Drive Chain	22
5B6562	Hose - Short	24
5B6569	Fitting - Elbow, Developer	30
5B6570	Gear	21
5B6575	Rack - Wash, Complete	13
5B6576	Rack - Crossover, Developer/Fixer	7
5B6585	Manifold - Water	15
5B6589	Spacer	14
5B6591	Gear	14
5B6592	Stiffener - Tank Wall	33, 34
5B6595	Duct - Exhaust	24
5B6630	Valve - Control, 1/2 GPM Flow	27
5B6632	Mount - Bearing	23
5B6648	Screw - Shoulder	21
5B6750	Clip - Wash Tank	27, 34
5B6775	Spacer	6, 9, 18
5B6776	Spacer	9, 10
5B6782	Metal Oxide Varistor - 20 A	35
5B6802	Tubing - Emergency Overflow	27
5B6803	Tubing - Fixer Replenisher Outlet	26
5B6804	Tubing - Developer Replenisher Outlet	25
5B6805	Tubing - Fixer Thermowell Outlet	26
5B6806	Tubing - Developer Thermowell Outlet	25
5B6808	Screw - Shoulder	15
5B6810	Cover - Front	20

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Part No.	Description	Figure No.
5B6811	Manifold Ay	20
5B6817	Shaft	14
5B6824	Slide	35
5B6840	Shoe - Guide	17
5B6841	Bracket - Stop	20
5B6842	Shaft	19
5B6843	Shaft	19
5B6844	Cover - 7000 Board	36
5B6883	Cover - Autotransformer	1
5B6884	Cover - Splash	1, 29
5B6922	Sideplate - Fixer, Drive Side	9, 10
5B6923	Sideplate - Fixer, Non-Drive Side	9, 10
607793	Locator	30
607833	Sprocket	10
609804	Sprocket	19
609817	Valve - Poppet	28
613122	Cover - Evaporation	1
618502	Diode Ay	32
619284	Screw	1, 22, 23, 24, 37
619512	Washer	19
650702	Bearing	6, 11
650707	Bearing	2
650710	Bearing	9
650938	Gasket - Light Tight	38
651107	E-Ring	7, 12, 18, 19, 21
6E5137	Disk - Download Operating Software	35
6E5142	Board - 5000, Microprocessor	35
6E7625	Cover - Top	20
6E7626	Bracket - Extension, Drive Side	21
6E7627	Bracket - Extension, Non-Drive Side	21
6E7628	Static Brush	20
6E7634	Bracket - Safety	21
722840	Clamp	35
740639	Nut - Wing	33
740721	O-Ring	33
748021	Shaft	18
748022	Shaft	18, 19
748043	Washer	33
748501	Autotransformer	37
748955	Gear - Worm, Left	23
748956	Gear - Worm, Right	23
748957	Washer	23
749469	Guide - Hose	25
779028	Gear	14, 15
779330	Mandrel - Developer, Red	33
779344	Solenoid - Cooling	25
779357	Panel - Bulkhead	31
779359	Valve - Drain, Blue	32

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Part No.	Description	Figure No.
779360	Tubing - Fixer Drain	26
779362	Tubing - Wash Drain	27
779363	Tubing - Recirculation	25, 26
779364	Tubing - Developer Replenisher Inlet	25
779365	Tubing - Developer Overflow	25
779366	Tubing - Fixer Overflow	26
779371	Tubing - Fixer Replenishment Inlet	26
779376	Nut - Jam, 3/8 in., 20	31, 32
779377	Nut - Jam, 5/8 in., 16	31, 32
779378	Nut - Jam, 1 in., 12	31, 32
779383	Tubing - Orifice	25
779384	Tubing - Developer Recirculation Outlet	25
779385	Tubing - Developer Solenoid Inlet	25
779387	Tubing - Developer Drain	25
779388	Tubing - Fixer Recirculation Inlet	26
779400	Strip - Terminal, TB2 and TB3	37
779401	Insulator	37
779451	Bracket - Entrance	34
779453	Fastener	32
779458	Housing - Level Sensor, Developer	33
779459	Probe - Level Sensor	33
779460	Tubing - Developer Recirculation Inlet	25
779468	Valve - Drain, Red	32
779469	Guide - Hose	26
779473	Housing - Level Sensor, Fixer	33
7B8189	Spacer	35
7B8213	Screw	22
7B8424	Pin - Standoff	36
7C6662	Rod - Tie	4, 6, 9, 11, 15
7C8432	Rack - Fixer, Complete	8
7C8485	Shoe - Guide, Smooth	6
7E6129	Rack - Dryer	16
7E6564	Shim	17
7E6705	Disk - Diagnostic Software	35
838999	Gear	10
851269	Washer - Star	32, 37
852522	Screw	34
852523	Screw	37
852558	Setscrew	22
852611	Washer	2, 4, 7, 9, 10, 12, 14, 15, 17, 19, 20, 24, 32, 36, 37
852682	Screw	2, 4, 6, 9, 10, 11, 19
852774	Screw	36
852799	Washer	1, 22, 23, 24, 37
852800	Nut	22

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Part No.	Description	Figure No.
852805	Screw	17, 20
852807	Screw	4, 9, 11, 15
852809	Screw	37
852810	Screw	6
852835	Screw	2, 20
852885	Screw	24
852889	Setscrew	9, 10
852945	Screw	20
852946	Screw	29
852959	Screw	10
852961	Lock Washer	1, 22, 23, 24, 37
852982	Screw	34, 35
853000	Pin	23
853080	Nut	4, 10, 19, 24
853087	Lock Washer	2, 4, 9, 10, 19
853100	Lock Washer	20, 21, 24, 32, 36
853141	Screw	19
897205	Bearing - Thrust	23
8B6568	Roller - Tan, Phenolic	14
8B6574	Thermal Cut-off	24
8B6602	Bracket - Fan	35
8B6604	Tubing - Fixer Manager	26
8B6605	Tubing - Fixer Manager	26
8B6662	Shim	23
8B6688	Bracket - Guide Shoe	6
8B6711	E-PROM - Boot	35
8B6844	Shaft	7, 12
8B6953	Spacer	4
8B6955	Spacer	2
8B7050	Bracket - Adjustment	6
8B7051	Block - Left	6
8B7052	Block - Right	6
8B7080	Thermowell	30
8B7100	Bracket	27
8B7101	Cover	27
8B7109	Sprocket	19
8B7123	Tubing - Wash Reservoir	27
8B7218	Reservoir - Wash	27
8B7309	Tubing - Reinforced	27
8B7346	Sideplate - Wash, Non-Drive Side	14, 15
8B7353	Sideplate - Wash, Drive Side	14, 15
8B7357	Cover - Wet Section	1
8B7363	Sideplate - Developer, Non-Drive Side	4, 5
8B7371	Sideplate - Crossover	7, 12
8B7377	Shoe - Guide	15
8B7382	Bracket - 7000 Board	36
8B7396	Rack - Crossover	2

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Part No.	Description	Figure No.
8B7455	Roller - Drive	14
8B7456	Roller - Driven	14
911432	Thermistor - Solution	30
911653	Shaft	21
911660	Roller - Tan, Phenolic	2, 18, 19
911662	Roller - Black, Absorbent	18
911664	Gear	18, 19
911674	Adapter - Exhaust	24
911677	Hose - Long	24
911679	Adapter - Exhaust	24
911680	Hose	24
911725	Bushing	15
911727	Chain - Drive	22, 23
911737	Bracket - Exhaust	24
911749	Shoe - Guide	21
914480	Shaft	12
914507	Bearing	7, 10, 12
914596	Filter - EMI	37
914599	Switch - Interlock	37
914700	Bracket - Safety Panel	1
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